

FLEX2JB

ERX

Instruction Manual



Service Information

Your New Radio Remote Control System

Thank you for your purchase of ARC Flex 2JB-ERX radio remote control system. Without a doubt, our Flex 2JB-ERX system is the ultimate solution for providing precise, undeterred, and safe control of your material.

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PRODUCT MANUAL SAFETY INFORMATION

Advanced Radiotech Corporation (ARC) offers a broad range of radio remote control product for material handling applications. This manual has been prepared by ARC to provide information and recommendations for the installation, use, operation and service of ARC's material handling products and systems (ARC Products). Anyone who uses, operates, maintains, services, installs or owns ARC Products should know, understand, and follow the instructions and safety recommendations in this manual for ARC Products.

The recommendations in this manual do not take precedence over any of the following requirements relating to cranes, hoists lifting devices or other material handling equipment which use or include ARC Products:

- Instructions, manuals, and safety warnings of the manufacturers of the equipment where the radio system is used.
- Plant safety rules and procedures of the employers and the owners of facilities where the ARC Products are being used.
- Safety standards and practices for the industries in which ARC Products are used.

This manual does not include or address the specific instructions and safety warnings of these manufacturers or any of the other requirements listed above. It is the responsibility of the owners, users and operators of the ARC Products to know, understand and follow all of these requirements. It is the responsibility of the employer to make its employees aware of all of the above listed requirements and to make certain that all operators are properly trained. **No one should use ARC Products prior to becoming familiar with and being trained in these requirements and the instructions and safety recommendations in this manual.**

WARRANTY INFORMATION

For information on ARC's product warranties, please contact ARC representative nearest to you or visit www.advanced-radiotech.com.

FCC WARNINGS and CAUTIONS

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions:

- (1) This device may not cause harmful interference; and
- (2) this device must accept any interference received, including interference that may cause undesired operation.

(b) For a Class B digital device or peripheral, the instructions furnished the user shall include the following or similar statement, placed in a prominent location in the text of the manual:

- This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.
- Any changes or modifications not expressly approved by the party responsible for compliance could void the authority to operate equipment.
- This device and its antenna must not be co-located or operating in conjunction with any other antenna or transmitter.
- End-users and installers must be provided with antenna installation instructions and transmitter operating conditions for satisfying RF exposure compliance.

FCC MPE : This equipment complies with FCC RF radiation exposure limits set forth for an uncontrolled environment for body-worn configuration in direct contact to the phantom.

IC WARNINGS

RSS-Gen Issue 4 8.4

According to RSS-Gen Issue 4 section 8.4, User manuals for license-exempt radio apparatus shall contain the following text, or an equivalent notice that shall be displayed in a conspicuous location, either in the user manual or on the device, or both:

(English)

This device complies with Industry Canada's license-exempt RSSs. Operation is subject to the following two conditions:

- (1) This device may not cause interference; and
- (2) This device must accept any interference, including interference that may cause undesired operation of the device.

(French)

Le présent appareil est conforme aux CNR d'Industrie Canada applicables aux appareils radio exempts de licence. L'exploitation est autorisée aux deux conditions suivantes:

- (1) l'appareil ne doit pas produire de brouillage, et
- (2) l'utilisateur de l'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement.

Industry Canada ICES-003 Compliance Label:

CAN ICES-3 (B)/NMB-3(B)

IC MPE: This equipment complies with ISED radiation exposure limits set forth for an uncontrolled environment. This equipment should be installed and operated with minimum distance 20cm between the radiator & your body.

Cet équipement est conforme aux limites d'exposition au rayonnement ISED établies pour un environnement non contrôlé. Cet équipement doit être installé et utilisé à une distance minimale de 20 cm entre le radiateur et votre corps

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1. Introduction

The Flex 2JB-ERX joystick and lever radio remote control systems are designed for control of industrial equipment and machinery such as overhead traveling cranes, jib cranes, gantry cranes, tower cranes, electric hoists, winches, monorails, conveyor belts, mining equipment, and all other material handling equipment where wireless control is preferred.

Each Flex 2JB-ERX joystick and lever system consists of a transmitter bellybox and a receiver unit. Other standard-equipped accessories include transmitter waist belt, shoulder strap, compass direction label sheets, output cable and instruction manual CD.

List of notable features include:

- * **Advanced Controls** – the system utilizes dual advanced microprocessor controls with 32bit CRC and Hamming Code, providing ultra fast, safe, precise, and error-free encoding and decoding.
- * **Frequency Hopping RF Transceiver** – the system automatically search-and-lock onto a free and uninterrupted channel at every system startup or during operation when encountering radio interference. The system is also capable of two-way communication between the transmitter and receiver and as well as receiver to receiver with system status and relay output feedbacks.
- * **Programmable Transmitter Access Card (TAC)** – the optional transmitter access card feature (TAC) further guard against any unauthorized personnel from operating the transmitter. The TAC can also be individually programmed unlocking any specific function or functions on the transmitter allowing a more experienced or qualified user to operate.
- * **Zero-G Sensor Imbedded** – the transmitter is embedded with a Zero-G sensor to guard against any unintended control of the crane or equipment when transmitter is thrown or dropped.
- * **Wireless Remote Pairing Function** – system information can be transferred wirelessly between two transmitters or between a transmitter and a receiver without the hassle of resetting the spares.
- * **Reliable Joysticks and Switches** – the in-house designed joysticks and levers are rated for more than five million operating cycles.
- * **Low Power Consumption** – requires only four “AA” alkaline batteries for more than 100 hours of uninterrupted operation between replacements.
- * **Durable Nylon and Fiberglass Composite Enclosures** – highly resistance to breakage and deformation even in the most abusive environments. The receiver enclosures and output cables are UL94-V0 rated. The transmitter and receiver enclosures are IP66 rated.
- * **Full Compliance** – all systems are fully complied with the FCC Part-15 Rules, IC and European Safety Standards.

2. Radio Controlled Safety

WARNINGS and CAUTIONS

Throughout this document WARNING and CAUTION statements have been deliberately placed to highlight items critical to the protection of personnel and equipment.

WARNING – A warning highlights an essential operating or maintenance procedure, practice, etc. which if not strictly observed, could result in injury or death of personnel, or long term physical hazards. Warnings are highlighted as shown below:



WARNING

CAUTION – A caution highlights an essential operating or maintenance procedure, practice, etc. which if not strictly observed, could result in damage to, or destruction of equipment, or loss of functional effectiveness. Cautions are highlighted as shown below:



CAUTION

WARNINGS and CAUTIONS SHOULD NEVER BE DISREGARDED.

The safety rules in this section are not intended to replace any rules or regulations of any applicable local, state, or federal governing organizations. Always follow your local lockout and tagout procedure when maintaining any radio equipment. The following information is intended to be used in conjunction with other rules or regulations already in existence. It is important to read all of the safety information contained in this section before installing or operating the Radio Control System.

2.1 CRITICAL INSTALLATION CONSIDERATIONS



WARNING

PRIOR TO INSTALLATION AND OPERATION OF THIS EQUIPMENT, READ AND DEVELOP AN UNDERSTANDING OF THE CONTENTS OF THIS MANUAL AND THE OPERATION MANUAL OF THE EQUIPMENT OR DEVICE TO WHICH THIS EQUIPMENT WILL BE INTERFACED. FAILURE TO FOLLOW THIS WARNING COULD RESULT IN SERIOUS INJURY OR DEATH AND DAMAGE TO EQUIPMENT.

ALL EQUIPMENT MUST HAVE A MAINLINE CONTACTOR INSTALLED AND ALL TRACKED CRANES, HOISTS, LIFTING DEVICES AND SIMILAR EQUIPMENT MUST HAVE A BRAKE INSTALLED. FAILURE TO FOLLOW THIS WARNING COULD RESULT IN SERIOUS INJURY OR DEATH AND DAMAGE TO EQUIPMENT.

AN AUDIBLE AND/OR VISUAL WARNING MEANS MUST BE PROVIDED ON ALL REMOTE-CONTROLLED EQUIPMENT AS REQUIRED BY CODE, REGULATION, OR INDUSTRY STANDARD. THESE AUDIBLE AND/OR VISUAL WARNING DEVICES MUST MEET ALL GOVERNMENTAL REQUIREMENTS. FAILURE TO FOLLOW THIS WARNING COULD RESULT IN SERIOUS INJURY OR DEATH AND DAMAGE TO EQUIPMENT.

FOLLOW YOUR LOCAL LOCKOUT TAGOUT PROCEDURE BEFORE MAINTAINING ANY REMOTE-CONTROLLED EQUIPMENT. ALWAYS REMOVE ALL ELECTRICAL POWER FROM THE CRANE, HOIST, LIFTING DEVICE OR SIMILAR EQUIPMENT BEFORE ATTEMPTING ANY INSTALLATION PROCEDURES. DE-ENERGIZE AND TAGOUT ALL SOURCES OF ELECTRICAL POWER BEFORE TOUCH-TESTING ANY EQUIPMENT. FAILURE TO FOLLOW THIS WARNING COULD RESULT IN SERIOUS INJURY OR DEATH AND DAMAGE TO EQUIPMENT.

THE DIRECT OUTPUTS OF THIS PRODUCT ARE NOT DESIGNED TO INTERFACE DIRECTLY TO TWO STATE SAFETY CRITICAL MAINTAINED FUNCTIONS, I.E., MAGNETS, VACUUM LIFTS, PUMPS, EMERGENCY EQUIPMENT, ETC. A MECHANICALLY LOCKING INTERMEDIATE RELAY SYSTEM WITH SEPARATE POWER CONSIDERATIONS MUST BE PROVIDED. FAILURE TO FOLLOW THIS WARNING COULD RESULT IN SERIOUS INJURY OR DEATH OR DAMAGE TO EQUIPMENT.

2.2 GENERAL

Radio controlled material handling equipment operates in several directions. Cranes, hoists, lifting devices and other material handling equipment can be large, and operate at high speeds. Quite frequently, the equipment is operated in areas where people are working in close proximity to the material handling equipment. **The operator must exercise extreme caution at all times.** Workers must constantly be alert to avoid accidents. The following recommendations have been included to indicate how careful and thoughtful actions may prevent injuries, damage to equipment, or even save a life.

2.3 PERSONS AUTHORIZED TO OPERATE RADIO CONTROLLED CRANES

Only properly trained persons designated by management should be permitted to operate radio controlled equipment.

Radio controlled cranes, hoists, lifting devices and other material handling equipment should not be operated by any person who cannot read or understand signs, notices and operating instructions that pertain to the equipment.

Radio controlled equipment should not be operated by any person with insufficient eyesight or hearing or by any person who may be suffering from a disorder or illness, is taking any medication that may cause loss of equipment control, or is under the influence of alcohol or drugs.

2.4 SAFETY INFORMATION AND RECOMMENDED TRAINING FOR RADIO CONTROLLED EQUIPMENT OPERATORS

Anyone being trained to operate radio controlled equipment should possess as a minimum the following knowledge and skills before using the radio-controlled equipment.

The operator should:

- have knowledge of hazards pertaining to equipment operation
- have knowledge of safety rules for radio-controlled equipment
- have the ability to judge distance of moving objects
- know how to properly test prior to operation
- be trained in the safe operation of the radio transmitter as it pertains to the crane, hoist, lifting device or other material handling equipment being operated
- have knowledge of the use of equipment warning lights and alarms
- have knowledge of the proper storage space for a radio control transmitter when not in use
- be trained in transferring a radio control transmitter to another person
- be trained how and when to report unsafe or unusual operating conditions
- test the transmitter emergency stop and all warning devices prior to operation; testing should be done on each shift, without a load
- be thoroughly trained and knowledgeable in proper and safe operation of the crane, hoist, lifting device, or other material handling equipment that utilizes the radio control
- know how to keep the operator and other people clear of lifted loads and to avoid “pinch” points
- continuously watch and monitor status of lifted loads
- know and follow cable and hook inspection procedures
- know and follow the local lockout and tagout procedures when servicing radio-controlled equipment
- know and follow all applicable operating and maintenance manuals, safety procedures, regulatory requirements, and industry standards and codes

The operator shall not:

- lift or move more than the rated load
- operate the material handling equipment if the direction of travel or function engaged does not agree with what is indicated on the controller
- use the crane, hoist or lifting device to lift, support or transport people
- lift or carry any loads over people
- operate the crane, hoist or lifting device unless all persons, including the operator, are and remain clear of the supported load and any potential pinch points
- operate a crane, hoist or lifting device when the device is not centered over the load
- operate a crane, hoist or lifting device if the chain or wire rope is not seated properly in the sprockets, drum or sheave
- operate any damaged or malfunctioning crane, hoist, lifting device or other material handling equipment

- change any settings or controls without authorization and proper training
- remove or obscure any warning or safety labels or tags
- leave any load unattended while lifted
- leave power on the radio-controlled equipment when the equipment is not in operation
- operate any material handling equipment using a damaged controller because the unit may be unsafe
- operate manual motions with other than manual power
- operate radio-controlled equipment when low battery indicator is on



WARNING

THE OPERATOR SHOULD NOT ATTEMPT TO REPAIR ANY RADIO CONTROLLER. IF ANY PRODUCT PERFORMANCE OR SAFETY CONCERNS ARE OBSERVED, THE EQUIPMENT SHOULD IMMEDIATELY BE TAKEN OUT OF SERVICE AND BE REPORTED TO THE SUPERVISOR. DAMAGED AND INOPERABLE RADIO CONTROLLER EQUIPMENT SHOULD BE RETURNED TO ARC FOR EVALUATION AND REPAIR. FAILURE TO FOLLOW THIS WARNING COULD RESULT IN SERIOUS INJURY OR DEATH AND DAMAGE TO EQUIPMENT.

2.5 TRANSMITTER UNIT

Transmitter switches should never be mechanically blocked ON or OFF. When not in use, the operator should turn the transmitter OFF. A secure storage space should be provided for the transmitter unit, and the transmitter unit should always be placed there when not in use. This precaution will help prevent unauthorized people from operating the material handling equipment.

Spare transmitters should be stored in a secure storage space and only removed from the storage space after the current transmitter in use has been turned OFF, taken out of the service area and secured.

2.6 PRE-OPERATION TEST

At the start of each work shift, or when a new operator takes control of the crane, operators should do, as a minimum, the following steps before making lifts with any crane or hoist:

Test all warning devices.

Test all direction and speed controls.

Test the transmitter emergency stop.

2.7 BATTERIES



WARNING

KNOW AND FOLLOW PROPER BATTERY HANDLING, CHARGING AND DISPOSAL PROCEDURES. IMPROPER BATTERY PROCEDURES CAN CAUSE BATTERIES TO EXPLODE OR DO OTHER SERIOUS DAMAGE. FAILURE TO FOLLOW THIS WARNING COULD RESULT IN SERIOUS INJURY OR DEATH AND DAMAGE TO EQUIPMENT.

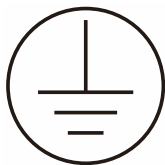
2.8 USED SYMBOL DESCRIPTION



Danger electric shock risk



Equipment Recycling: The production and operation of this equipment requires the recycling and utilization of natural resources. There are substances that are harmful to the environment or human health. To avoid the release of such substances into the environment and to reduce the use of natural resources, it is recommended that you recycle this product through a suitable system to ensure that most of the materials are properly recycled or reused.



Earth; ground protection against electric shock in case of a fault, or the terminal of a protective earth (ground) electrode.

2.9 METHOD CLEANING PRODUCTS

Wipe the dust, smudges and stains on the surface of the product with a damp, lint-free cloth.

2.10 PRODUCT MAINTENANCE

Do not drop or damage the controller. Drop controllers can cause delicate electronic parts to loosen and affect the use of functions.

2.11 POWER SUPPLY

The POWER front end must be equipped with circuit breaker as the way to power off the product.

2.12 ENVIRONMENT CONDITION

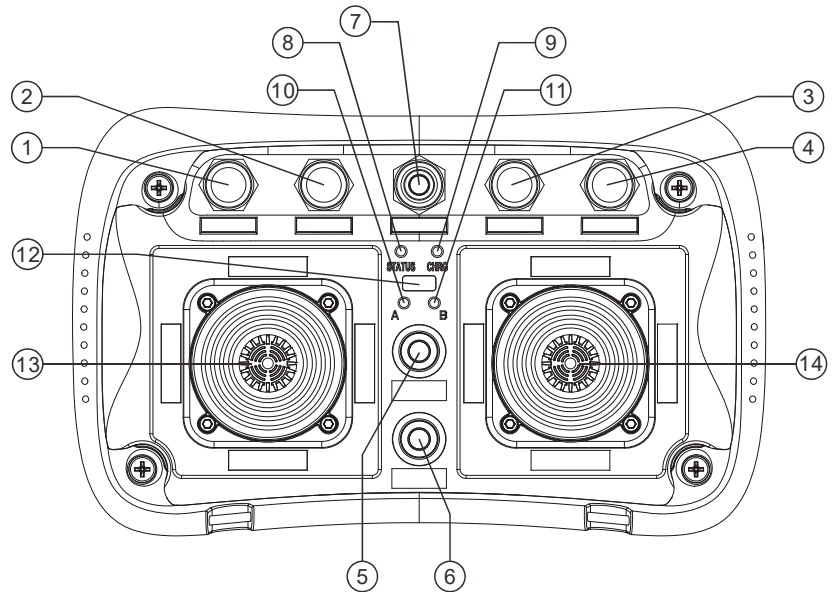
- Outdoor use.
- Altitude up to 2000 Meters (6500 feet).
- Maximum Relative Humidity 90%.
- MAINS supply voltage fluctuations up to $\pm 10\%$.
- OVERVOLTAGE CATEGORY II.
- WET LOCATION, applicable.
- Applicable POLLUTION DEGREE 2 of the intended environment (in most cases).

3. General System Information

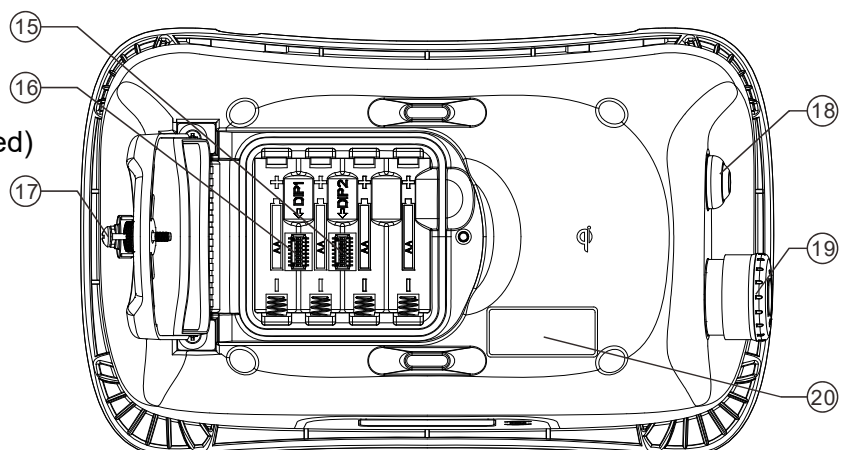
3.1 Transmitter

3.1.1 Flex 2JB-ERX Joystick Transmitter Illustration

1. PB1 / SW1
2. PB2 / SW2
3. PB3 / SW3
4. PB4 / SW4
5. PB5
6. PB6
7. PB7 / SW7
8. System Status LED
9. Battery Charging LED
10. Function LED-A
11. Function LED-B
12. Infrared Sensors
13. Left Joystick (LX and LY)
14. Right Joystick (RY)

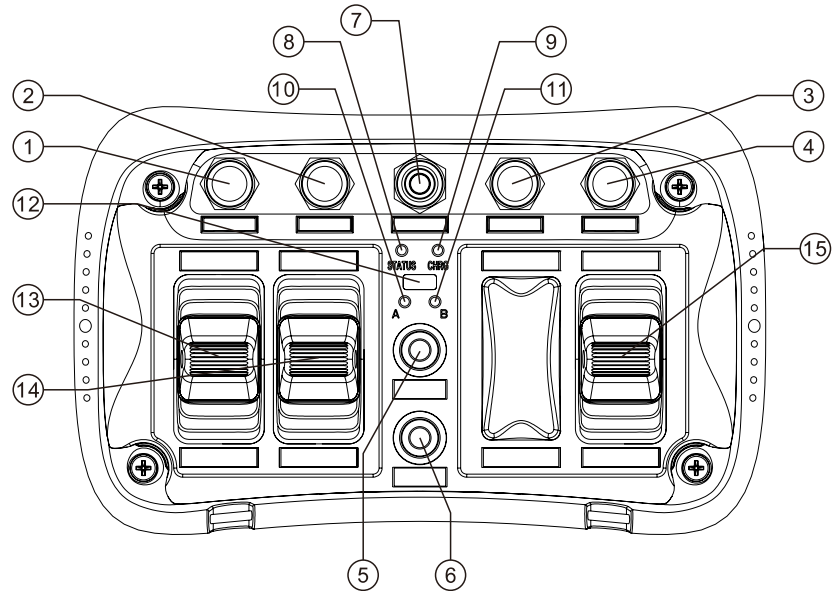


15. Function Dipswitch-2 (reserved)
16. Function Dipswitch-1
17. Plugin Charging Port
18. START button
19. STOP button
20. System Information

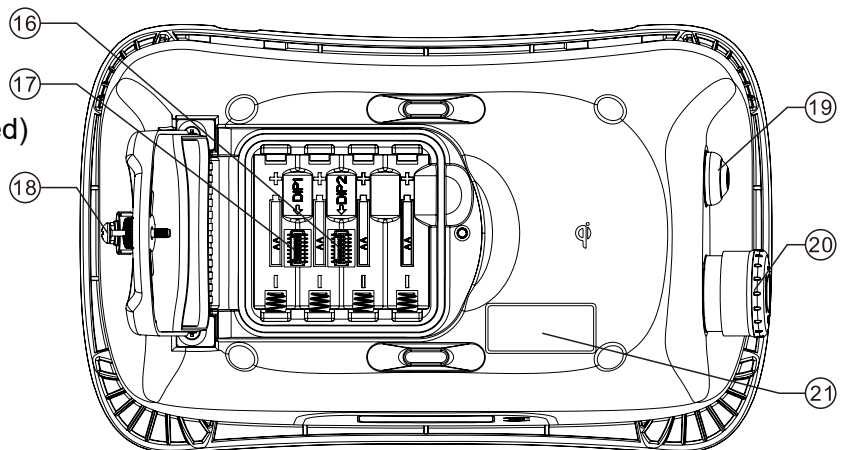


3.1.2 Flex 2JB-ERX Lever Transmitter Illustration

1. PB1 / SW1
2. PB2 / SW2
3. PB3 / SW3
4. PB4 / SW4
5. PB5
6. PB6
7. PB7 / SW7
8. System Status LED
9. Battery Charging LED
10. Function LED-A
11. Function LED-B
12. Infrared Sensors
13. Lever-1 (L1)
14. Lever-2 (L2)
15. Lever-4 (L4)

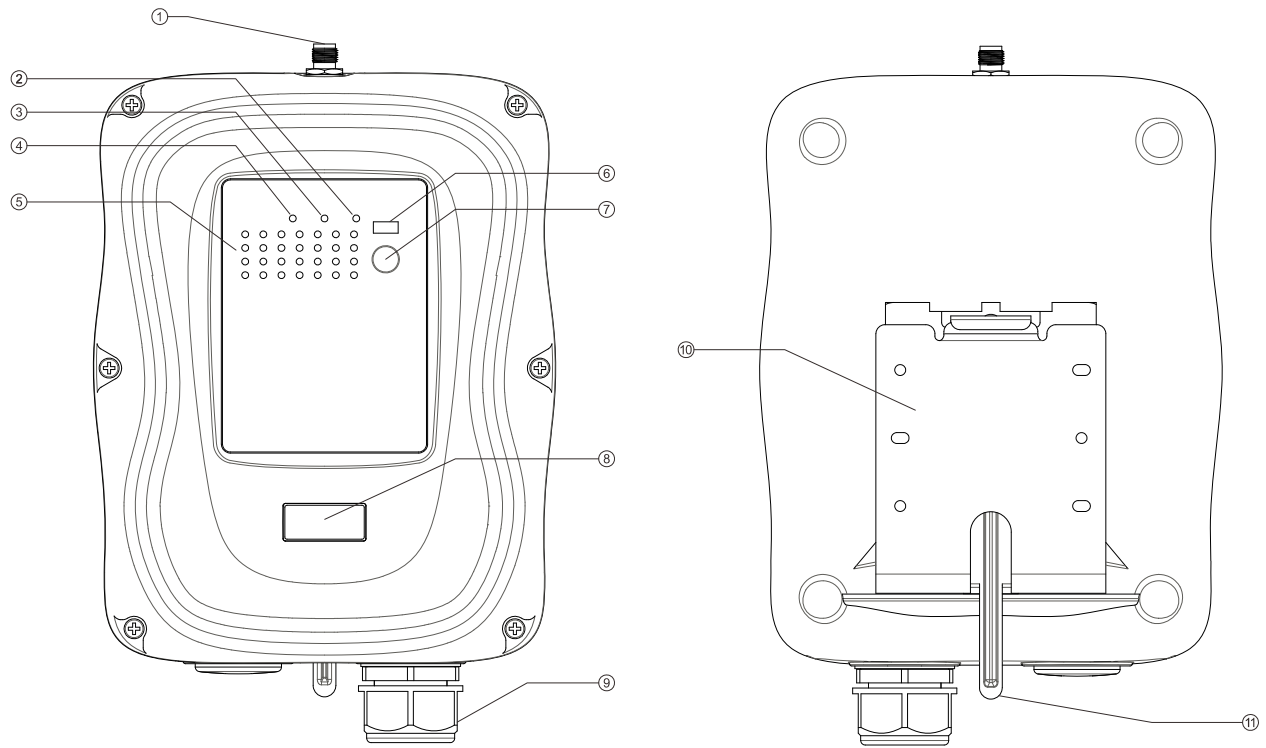


16. Function Dipswitch-2 (reserved)
17. Function Dipswitch-1
18. Plugin Charging Port
19. START button
20. STOP button
21. System Information



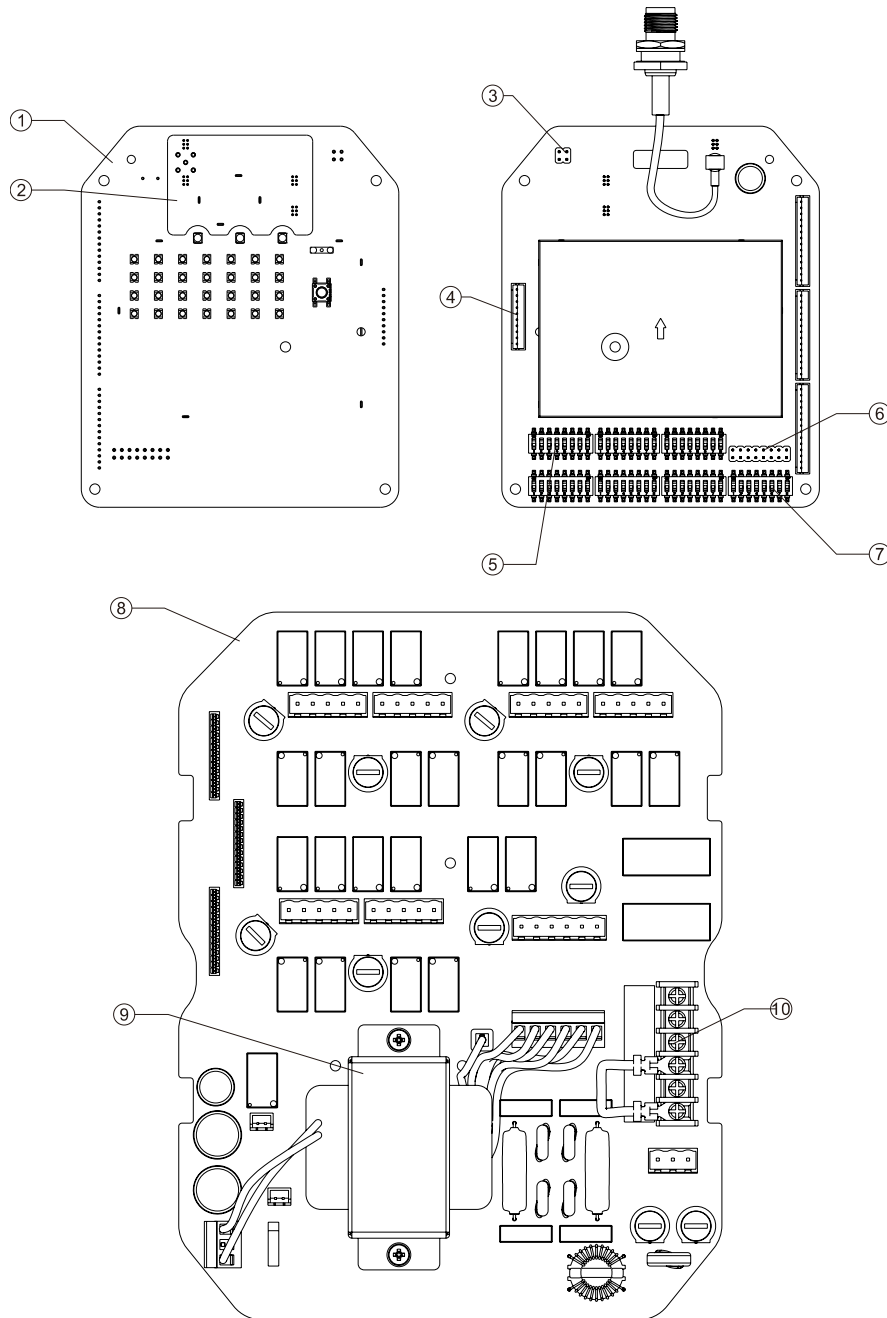
3.2 Receiver

3.2.1 External Illustration



- | | | | |
|----|----------------------------------|-----|--------------------------|
| 1. | External Antenna Port (optional) | 7. | Remote Pairing Button |
| 2. | COM LED | 8. | System Information |
| 3. | System Status LED | 9. | Cord Grip |
| 4. | Power LED | 10. | Mounting Bracket |
| 5. | Output Relay LED | 11. | Mounting Bracket Release |
| 6. | Infrared Sensors | | |

3.2.2 Internal Illustration



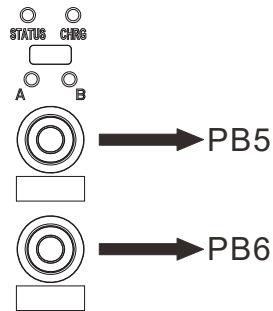
- | | | | |
|----|-------------------------|-----|----------------------------|
| 1. | Decoder Board | 6. | Function Jumpers |
| 2. | Receiving RF Board | 7. | Channel Dipswitch |
| 3. | INT/EXT Antenna Jumpers | 8. | AC Line Filter/Relay Board |
| 4. | Programming Port | 9. | Power Transformer |
| 5. | Function Dipswitches | 10. | Voltage Selector |

4. Function Settings

4.1 Transmitter

4.1.1 Transmitter Firmware Version

- 1) Reset the STOP button (Status LED turned green for up to 2.0 seconds, transmitter power on).
- 2) Press and hold both PB5 and PB6 at the same time for up to 3.0 seconds (Status LED blinks orange). Let go of both PB5 and PB6 when LED-A and LED-B turned red.



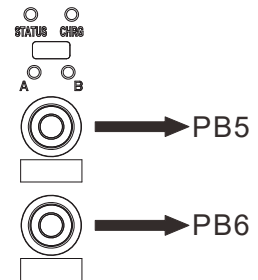
- 3) Entered programming mode with Status LED displays 1x orange blink for **firmware version**, remote pairing and IR programming. 2x orange blinks for transmitter channel programming, 3x orange blinks for PB1~PB7 function programming, 4x orange blinks for frequency range indication, 5x orange blinks for TAC programming.
- 4) Press and hold both PB5 and PB6 at the same time for up to 3.0 seconds (LED-A and LED-B turned red). Let go of both PB5 and PB6 when Status LED turned orange.
- 5) The Status LED now displays the transmitter firmware version with red, green and orange blinks.
- 6) Exit firmware version mode by pressing down the STOP button (transmitter power off).

4.1.2 Transmitter Channel Programming

A. Unassigned Channel Scheme (no preset system channel)

When both transmitter and receiver is set to unassigned channel scheme (no preset channel), the system automatically search and lock onto a free and uninterrupted channel at every transmitter startup. Tandem, random access and pitch & catch configurations “cannot” set to unassigned channel scheme.

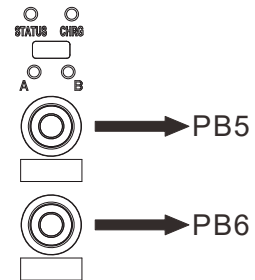
- 1) Reset the STOP button (Status LED turned green for up to 2.0 seconds, transmitter power on).
- 2) Press and hold both PB5 and PB6 at the same time for up to 3.0 seconds (Status LED blinks orange). Let go of both PB5 and PB6 when LED-A and LED-B turned red.
- 3) Entered programming mode with Status LED displays 1x orange blink for firmware version, remote pairing and IR programming. **2x orange blinks for transmitter channel programming**, 3x orange blinks for PB1~PB7 function programming, 4x orange blinks for frequency range indication, 5x orange blinks for TAC programming.
- 4) Select transmitter channel programming mode (Status LED 2x orange blinks) by press and hold PB6 for up to 3.0 seconds (LED-B turned red). Let go PB6 when Status LED turns to 2x orange blinks.
- 5) Enter transmitter channel programming mode by press and hold both PB5 and PB6 at the same time for up to 3.0 seconds (LED-A and LED-B turned red). Let go of both PB5 and PB6 when Status LED displays the current transmitter channel setting. A green blink represents the tens (+10), a red blink represents the units (+1) and constant orange represents unassigned channel. For example, 1x green blink followed by 5x red blinks is channel 15.
- 6) Change transmitter channel to “unassigned channel” by press and hold both PB5 and PB6 at the same time (Status LED displays constant orange for unassigned channel). Make sure constant orange is shown on the Status LED before proceeding to the next step.
- 7) Transfer the unassigned channel setting to the receiver by pressing the green START button until the Status LED turns to constant green (transfer complete). Turn off the transmitter power if constant green is not shown on the Status LED after more than 5.0 seconds (transfer incomplete); the transmitter will revert back to its previous channel setting. Make sure the receiver power is turned on and within the operating distance during the entire process. When transmitter is set to “unassigned channel”, the receiver must also set to “unassigned channel” in order for the entire system to work.
- 8) Exit transmitter channel programming mode by pressing down the STOP button (transmitter power off).



B. Assigned Channel Scheme (preset system channel)

Both transmitter and receiver is assigned with a matching preset channel (channel 01~62). Tandem, random access and pitch & catch configurations “must” set to assigned channel scheme.

- 1) Reset the STOP button (Status LED turned green for up to 2.0 seconds, transmitter power on).
- 2) Press and hold both PB5 and PB6 at the same time for up to 3.0 seconds (Status LED blinks orange). Let go of both PB5 and PB6 when LED-A and LED-B turned red.
- 3) Entered programming mode with Status LED displays 1x orange blink for firmware version, remote pairing and IR programming. **2x orange blinks for transmitter channel programming**, 3x orange blinks for PB1~PB7 function programming, 4x orange blinks for frequency range indication, 5x orange blinks for TAC programming.
- 4) Enter transmitter channel programming mode by press and hold both PB5 and PB6 at the same time for up to 3.0 seconds (LED-A and LED-B turned red). Let go of both PB5 and PB6 when Status LED displays the current transmitter channel setting. A green blink represents the tens (+10), a red blink represents the units (+1) and constant orange represents unassigned channel. For example, 1x green blink followed by 5x red blinks is channel 15.
- 5) Change transmitter channel by pressing PB5 for up to 2.0 seconds (Status LED turns red during each press) to increment the units (+1) and press PB6 for up to 2.0 seconds (Status LED turns green during each press) to increment the tens (+10). For example, press PB6 two times and then PB5 four times is channel 24 (Status LED blinks 2 greens and 4 reds). Make sure each button press does not exceed 3.0 seconds after release. Also make sure the newly selected channel indication is shown on the Status LED before proceeding to the next step.
- 6) Transfer the newly selected channel to the receiver by pressing the green START button until the Status LED turns to constant green (transfer complete). Turn off the transmitter power if constant green is not shown on the Status LED after more than 5.0 seconds (transfer incomplete); the transmitter will revert back to its previous channel setting. Make sure the receiver power is turned on and within the operating distance during the entire process. The transmitter and receiver channel must be the same in order for the entire system to work.
- 7) Exit transmitter channel programming mode by pressing down the STOP button (transmitter power off).



Important Note:

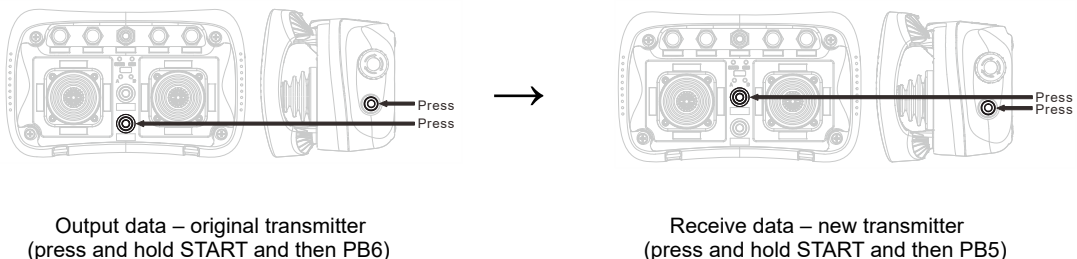
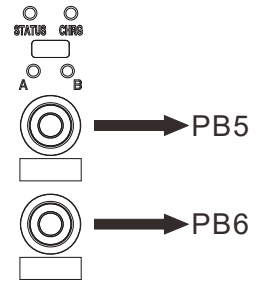
Step 6 illustrated above is strictly required if you are intending to change the entire system channel (both transmitter and receiver). The entire system no longer works if step 6 is skipped because the transmitter and receiver channels are now different (new vs. old). In this case you would have to redo step 1~4 and step 6 to transfer the newly selected transmitter channel to the receiver.

4.1.3 Remote Pairing

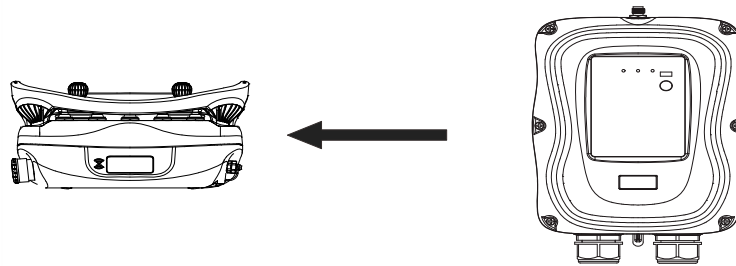
A. Transmitter-to-Transmitter Pairing:



- 1) Reset the STOP button on both transmitters (Status LED turned green for up to 2.0 seconds, transmitter power on).
- 2) Press and hold both PB5 and PB6 at the same time for up to 3.0 seconds on both transmitters (Status LED blinks orange). Let go of both PB5 and PB6 when LED-A and LED-B turned red.
- 3) Entered programming mode with Status LED displays 1x orange blink for firmware version, **remote pairing** and IR programming. 2x orange blinks for transmitter channel programming, 3x orange blinks for PB1~PB7 function programming, 4x orange blinks for frequency range indication, 5x orange blinks for TAC programming.
- 4) Press and hold both PB5 and PB6 at the same time for up to 3.0 seconds (LED-A and LED-B turned red). Let go of both PB5 and PB6 when Status LED turned orange.
- 5) The Status LED now displays the transmitter firmware version with red, green and orange blinks.
- 6) Output data (original transmitter) by first press and hold the green START button for up to 1.0 second and then press and hold PB6 (Status LED off).
- 7) Receive data (new transmitter) by first press and hold the green START button for up to 1.0 second and then press and hold PB5 (Status LED blinks green).
- 8) The pairing is completed when the Status LED on the new transmitter (receiving data end) turns to constant green while the two buttons on both transmitters are still pressed down. Let go all buttons when done.
- 9) Exit remote pairing mode by pressing down the STOP button (transmitter power off).

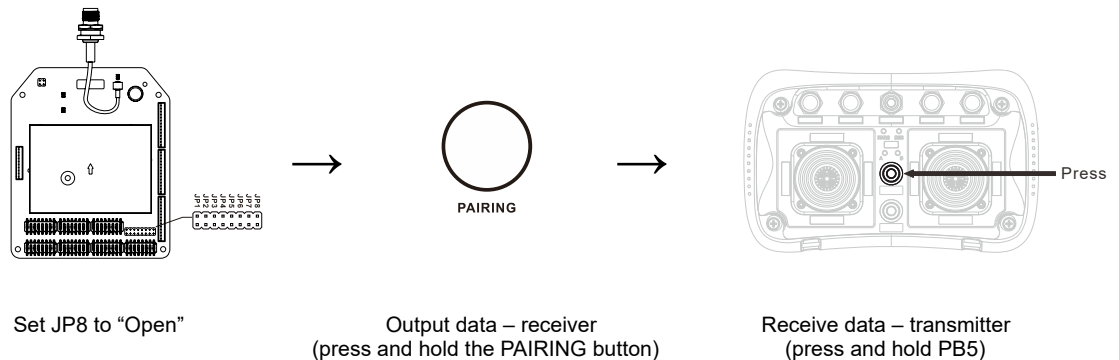
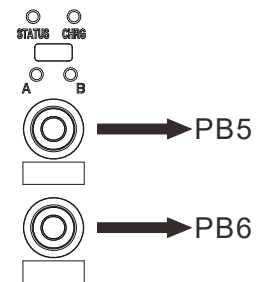


B. Receiver-to-Transmitter Pairing:



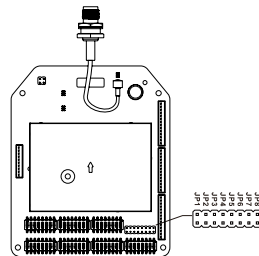
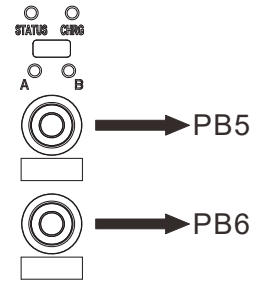
JP8 Open Method (require pressing the PAIRING button on receiver):

- 1) Reset the STOP button on both transmitters (Status LED turned green for up to 2.0 seconds, transmitter power on).
- 2) Press and hold both PB5 and PB6 at the same time for up to 3.0 seconds on both transmitters (Status LED blinks orange). Let go of both PB5 and PB6 when LED-A and LED-B turned red.
- 3) Entered programming mode with Status LED displays 1x orange blink for firmware version, **remote pairing** and IR programming. 2x orange blinks for transmitter channel programming, 3x orange blinks for PB1~PB7 function programming, 4x orange blinks for frequency range indication, 5x orange blinks for TAC programming.
- 4) Press and hold both PB5 and PB6 at the same time for up to 3.0 seconds (LED-A and LED-B turned red). Let go of both PB5 and PB6 when Status LED turned orange.
- 5) The Status LED now displays the transmitter firmware version with red, green and orange blinks.
- 6) Output data (receiver) by press and hold the PAIRING button on the receiver cover.
- 7) Receive data (transmitter) by press and hold PB5 (Status LED blinks green).
- 8) The pairing is completed when the Status LED on the transmitter (receiving data end) turns to constant green while PB5 on transmitter and PAIRING button on receiver are still pressed down. Let go all buttons when done.
- 9) The receiver MAIN relays must be deactivated (relay open) during remote pairing.
- 10) Exit remote pairing mode by pressing down the STOP button (transmitter power off).

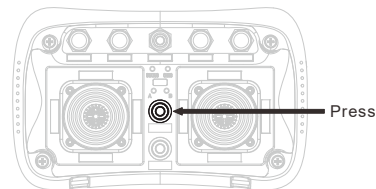


JP8 Short Method (do not require pressing the PAIRING button on receiver):

- 1) Reset the STOP button on both transmitters (Status LED turned green for up to 2.0 seconds, transmitter power on).
- 2) Press and hold both PB5 and PB6 at the same time for up to 3.0 seconds on both transmitters (Status LED blinks orange). Let go of both PB5 and PB6 when LED-A and LED-B turned red.
- 3) Entered programming mode with Status LED displays 1x orange blink for firmware version, **remote pairing** and IR programming. 2x orange blinks for transmitter channel programming, 3x orange blinks for PB1~PB7 function programming, 4x orange blinks for frequency range indication, 5x orange blinks for TAC programming.
- 4) Press and hold both PB5 and PB6 at the same time for up to 3.0 seconds (LED-A and LED-B turned red). Let go of both PB5 and PB6 when Status LED turned orange.
- 5) The Status LED now displays the transmitter firmware version with red, green and orange blinks.
- 6) Receive data (transmitter) by press and hold PB5 (Status LED blinks green).
- 7) The pairing is completed when the Status LED on the transmitter (receiving data end) turns to constant green while PB5 on transmitter is still pressed down. Let go the button when done.
- 8) The receiver MAIN relays must be deactivated (relay open) during remote pairing.
- 9) Exit remote pairing mode by pressing down the STOP button (transmitter power off).

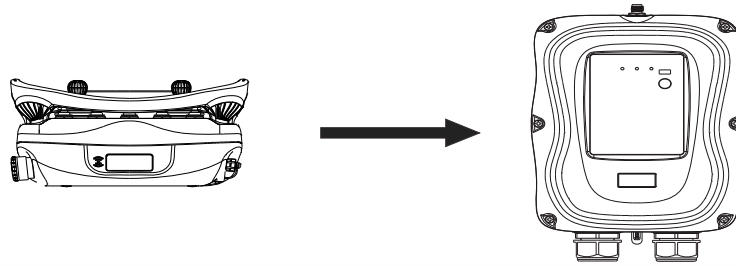


Set JP8 to "Short"



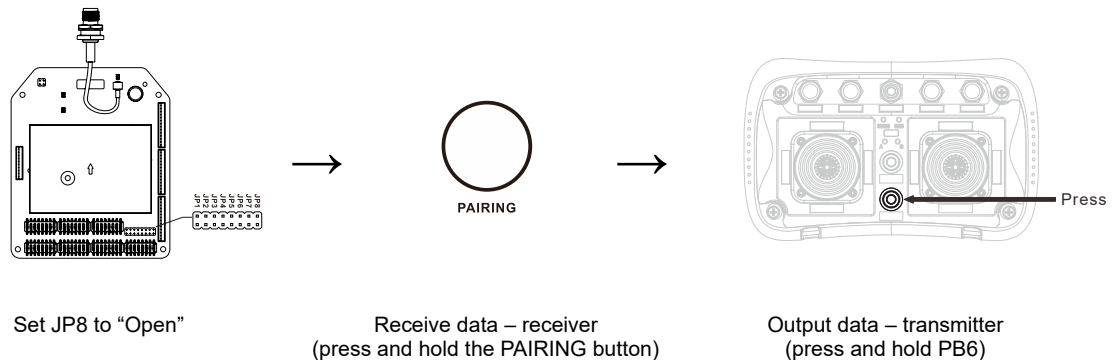
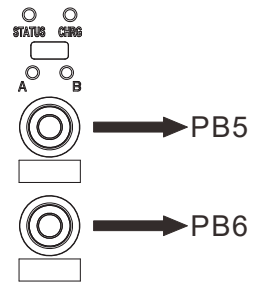
Receive data – transmitter
(press and hold PB5)

C. Transmitter-to-Receiver Pairing:



JP8 Open Method (require pressing the PAIRING button on receiver):

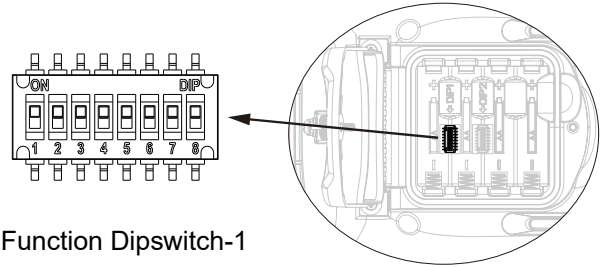
- 1) Reset the STOP button on both transmitters (Status LED turned green for up to 2.0 seconds, transmitter power on).
- 2) Press and hold both PB5 and PB6 at the same time for up to 3.0 seconds on both transmitters (Status LED blinks orange). Let go of both PB5 and PB6 when LED-A and LED-B turned red.
- 3) Entered programming mode with Status LED displays 1x orange blink for firmware version, **remote pairing** and IR programming. 2x orange blinks for transmitter channel programming, 3x orange blinks for PB1~PB7 function programming, 4x orange blinks for frequency range indication, 5x orange blinks for TAC programming.
- 4) Press and hold both PB5 and PB6 at the same time for up to 3.0 seconds (LED-A and LED-B turned red). Let go of both PB5 and PB6 when Status LED turned orange.
- 5) The Status LED now displays the transmitter firmware version with red, green and orange blinks.
- 6) Receive data (receiver) by press and hold the PAIRING button on receiver cover.
- 7) Output data (transmitter) by press and hold PB6 (Status LED blinks green).
- 8) The pairing is completed when the Status LED on the transmitter turns to constant green while PB6 on transmitter and PAIRING button on receiver are still pressed down. Let go all buttons when done.
- 9) The receiver MAIN relays must be deactivated (relay open) during remote pairing.
- 10) Exit remote pairing mode by pressing down the STOP button (transmitter power off).



4.1.4 Transmitter Start Function Settings

When transmitter goes into sleep mode the system is temporarily deactivated (MAIN relays opened). Initiate the START command or any command to wake up the system (MAIN relays closed).

	Dipswitch Settings	Function
1	xxxxxxx0	START Command Reactivation
2	xxxxxxx1	Any Command Reactivation



4.1.5 Transmitter Inactivity Timer Settings

Set how long the transmitter enters the sleep mode when not in use (no command initiated). When transmitter goes into sleep mode the receiver MAIN relays are deactivated.

	Dipswitch Settings	Time		Dipswitch Settings	Time
1	xxx000xx	1 minute	5	xxx100xx	10 minutes
2	xxx001xx	20 seconds	6	xxx101xx	30 minutes
3	xxx010xx	3 minutes	7	xxx110xx	60 minutes
4	xxx011xx	5 minutes	8	xxx111xx	Constant On (sleep mode disabled)

4.1.6 Transmitter Output Power Settings

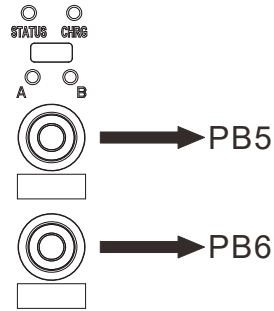
1mW offers the shortest operating range with lowest battery consumption while 10mW offers the longest operating range with highest battery consumption (manufacture preset at 6mW).

	Dipswitch Settings	Output Power		Dipswitch Settings	Output Power
1	000xxxxx	1mW	5	100xxxxx	5mW
2	001xxxxx	2mW	6	101xxxxx	6mW
3	010xxxxx	3mW	7	110xxxxx	8mW
4	011xxxxx	4mW	8	111xxxxx	10mW

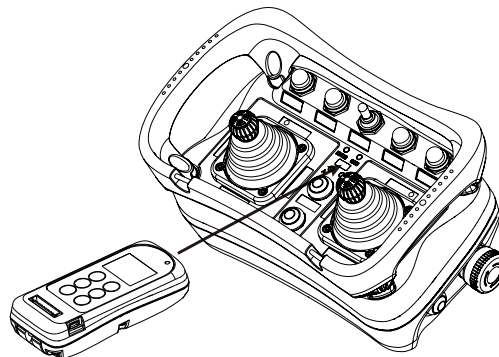
4.1.7 Infrared (IR) Programming

Other transmitter functions and settings not listed in this manual can be programmed via the IR programmer unit, such as the system serial number, frequency range, TAC, relay output status feedback, receiver input status feedback, infrared start function, buttons and switches configurations and many others. Please contact ARC representative for more details.

- 1) Reset the STOP button (Status LED turned green for up to 2.0 seconds, transmitter power on).
- 2) Press and hold both PB5 and PB6 at the same time for up to 3.0 seconds (Status LED blinks orange). Let go of both PB5 and PB6 when LED-A and LED-B turned red.

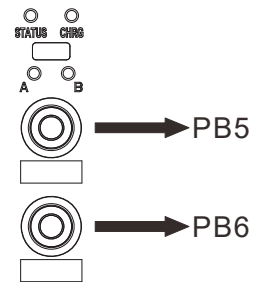


- 3) Entered programming mode with Status LED displays 1x orange blink for firmware version, remote pairing and **IR programming**. 2x orange blinks for transmitter channel programming, 3x orange blinks for PB1~PB7 button function programming, 4x orange blinks for frequency range indication, 5x orange blinks for TAC programming.
- 4) Press and hold both PB5 and PB6 at the same time for up to 3.0 seconds (LED-A and LED-B turned red). Let go of both PB5 and PB6 when Status LED turned orange.
- 5) The Status LED now displays the transmitter firmware version with red, green and orange blinks.
- 6) Proceed to infrared transmitter programming using the IR programmer unit.
- 7) Exit infrared programming mode by pressing down the STOP button (transmitter power off).



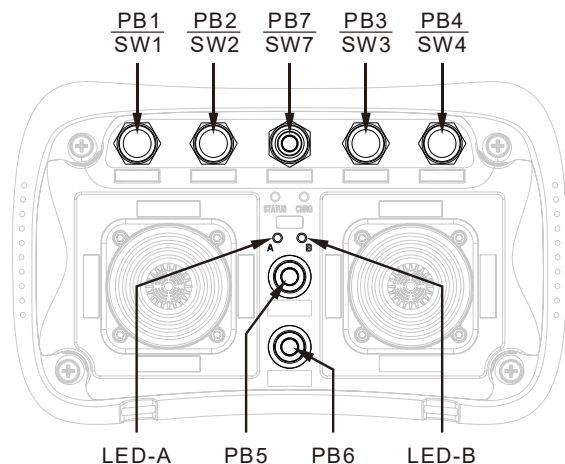
4.1.8 PB1 ~ PB7 Function Programming

- 1) Reset the STOP button (Status LED turned green for up to 2.0 seconds, transmitter power on).
- 2) Press and hold both PB5 and PB6 at the same time for up to 3.0 seconds (Status LED blinks orange). Let go of both PB5 and PB6 when LED-A and LED-B turned red.
- 3) Entered programming mode with Status LED displays 1x orange blink for firmware version, remote pairing and IR programming. 2x orange blinks for transmitter channel programming, **3x orange blinks for PB1~PB7 function programming**, 4x orange blinks for frequency range indication, 5x orange blinks for TAC programming.
- 4) Select PB1~PB7 function programming mode (Status LED 3x orange blinks) by press and hold PB6 for up to 3.0 seconds twice (LED-B turned red). Let go PB6 when Status LED turns to 3x orange blinks.
- 5) Enter PB1~PB7 function programming mode by press and hold both PB5 and PB6 at the same time for up to 3.0 seconds (LED-A and LED-B turned red). Let go of both PB5 and PB6 when Status LED displays the current PB1~PB7 function settings. The Status LED displays current PB1~PB7 function setting with orange, green and red blinks. An orange blink represents the hundreds (+100), a green blink represents the tens (+010) and a red blink represents the units (+001), and constant orange represents no function (000). For example, 1 orange blink followed by 2 green blinks and 5 red blinks is pushbutton function no. **125**. Button function number with "0" is represented by no orange, green or red blink. For example, 1 orange blink followed by 5 red blinks is pushbutton function no. **105**.
- 6) Set PB1~PB7 function number by pressing the green START button to increment the hundreds (+100), PB6 to increment the tens (+010), PB5 to increment the units (+001), and PB5+PB6 to no function (000 - constant orange). For example, press the green START button one time, PB6 four times, PB5 six times is PB1~PB7 function no. **146** (Status LED blinks **1** orange, **4** greens and **6** reds)
- 7) Exit PB1~PB7 function programming mode by pressing down the STOP button (transmitter power off).



4.1.8.1 Toggled Button with LED Indication

Set toggled button function with LED indications. LED-A and LED-B shown inside the shaded box illustrates which LED on the transmitter lights up when the designated button is pressed.



Function Number	Display Type	PB1	PB2	PB3	PB4	PB5	PB6	PB7
1	1 Red	LED-A	Normal	Normal	Normal	Normal	Normal	Normal
2	2 Reds	Normal	LED-A	Normal	Normal	Normal	Normal	Normal
3	3 Reds	Normal	Normal	LED-A	Normal	Normal	Normal	Normal
4	4 Reds	Normal	Normal	Normal	LED-A	Normal	Normal	Normal
5	5 Reds	Normal	Normal	Normal	Normal	LED-A	Normal	Normal
6	6 Reds	Normal	Normal	Normal	Normal	Normal	LED-A	Normal
7	7 Reds	Normal	Normal	Normal	Normal	Normal	Normal	LED-A
8	8 Reds	LED-B	Normal	Normal	Normal	Normal	Normal	Normal
9	9 Reds	Normal	LED-B	Normal	Normal	Normal	Normal	Normal
10	1 Green	Normal	Normal	LED-B	Normal	Normal	Normal	Normal
11	1 Green 1 Red	Normal	Normal	Normal	LED-B	Normal	Normal	Normal
12	1 Green 2 Reds	Normal	Normal	Normal	Normal	LED-B	Normal	Normal
13	1 Green 3 Reds	Normal	Normal	Normal	Normal	Normal	LED-B	Normal
14	1 Green 4 Reds	Normal	Normal	Normal	Normal	Normal	Normal	LED-B
15	1 Green 5 Reds	LED-A	LED-B	Normal	Normal	Normal	Normal	Normal
16	1 Green 6 Reds	Normal	LED-A	LED-B	Normal	Normal	Normal	Normal
17	1 Green 7 Reds	Normal	Normal	LED-A	LED-B	Normal	Normal	Normal
18	1 Green 8 Reds	Normal	Normal	Normal	LED-A	LED-B	Normal	Normal
19	1 Green 9 Reds	Normal	Normal	Normal	Normal	LED-A	LED-B	Normal
20	2 Greens	Normal	Normal	Normal	Normal	Normal	LED-A	LED-B
21	2 Greens 1 Red	LED-A	Normal	LED-B	Normal	Normal	Normal	Normal
22	2 Greens 2 Reds	Normal	LED-A	Normal	LED-B	Normal	Normal	Normal
23	2 Greens 3 Reds	Normal	Normal	LED-A	Normal	LED-B	Normal	Normal
24	2 Greens 4 Reds	Normal	Normal	Normal	LED-A	Normal	LED-B	Normal
25	2 Greens 5 Reds	Normal	Normal	Normal	Normal	LED-A	Normal	LED-B

* Normal → Normal button function without LED indication.

* LED-A & LED-B → Transmitter toggled button with LED indication.

4.1.8.2 A/B Button Select with LED Indication

There are 5 different types of A/B select sequence available for PB1~PB4 and PB7 with LED indications. Choose one that is most suitable for your application.

Type-A select sequence: A → B → A → B

Type-B select sequence: Off → A → B → Off → A → B

Type-C select sequence: A → B → A+B or A → B → C (refer to section 4.2.7 SW ABC setting)

Type-D select sequence: Off → A → B → A+B → Off → A → B → A+B

Type-E select sequence: A+B → A → B → A+B → A → B

Function Number	Display Type	PB1	PB2	PB3	PB4	PB7
50	5 Greens	Type-A	Normal	Normal	Normal	Normal
51	5 Greens 1 Red	Type-B	Normal	Normal	Normal	Normal
52	5 Greens 2 Reds	Type-C	Normal	Normal	Normal	Normal
53	5 Greens 3 Reds	Type-D	Normal	Normal	Normal	Normal
54	5 Greens 4 Reds	Type-E	Normal	Normal	Normal	Normal
55	5 Greens 5 Reds	Normal	Type-A	Normal	Normal	Normal
56	5 Greens 6 Reds	Normal	Type-B	Normal	Normal	Normal
57	5 Greens 7 Reds	Normal	Type-C	Normal	Normal	Normal
58	5 Greens 8 Reds	Normal	Type-D	Normal	Normal	Normal
59	5 Greens 9 Reds	Normal	Type-E	Normal	Normal	Normal
60	6 Greens	Normal	Normal	Type-A	Normal	Normal
61	6 Greens 1 Red	Normal	Normal	Type-B	Normal	Normal
62	6 Greens 2 Reds	Normal	Normal	Type-C	Normal	Normal
63	6 Greens 3 Reds	Normal	Normal	Type-D	Normal	Normal
64	6 Greens 4 Reds	Normal	Normal	Type-E	Normal	Normal
65	6 Greens 5 Reds	Normal	Normal	Normal	Type-A	Normal
66	6 Greens 6 Reds	Normal	Normal	Normal	Type-B	Normal
67	6 Greens 7 Reds	Normal	Normal	Normal	Type-C	Normal
68	6 Greens 8 Reds	Normal	Normal	Normal	Type-D	Normal
69	6 Greens 9 Reds	Normal	Normal	Normal	Type-E	Normal
70	7 Greens	Normal	Normal	Normal	Normal	Type-A
71	7 Greens 1 Red	Normal	Normal	Normal	Normal	Type-B
72	7 Greens 2 Reds	Normal	Normal	Normal	Normal	Type-C
73	7 Greens 3 Reds	Normal	Normal	Normal	Normal	Type-D
74	7 Greens 4 Reds	Normal	Normal	Normal	Normal	Type-E

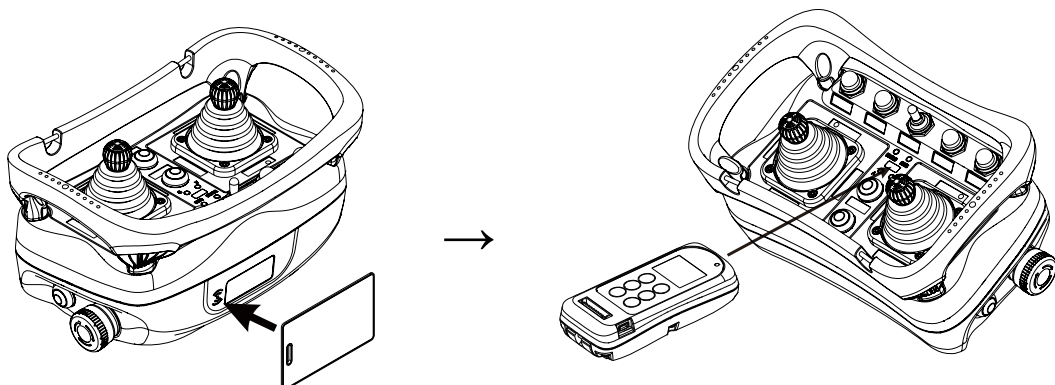
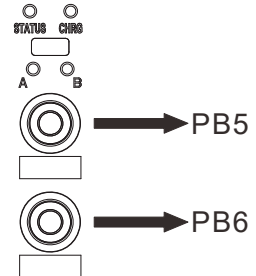
* Normal → Normal button function without LED indication.

* Type A ~ E → Type of A/B select sequence with LED indication.

4.1.9 Transmitter Access Card (TAC) Programming

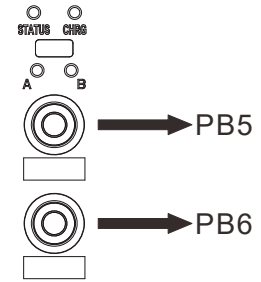
Follow the instruction below on how to program the TAC into the transmitter. The infrared IR programmer unit is required to complete the programming. Please contact ARC representative for more details.

- 1) Reset the STOP button (Status LED turned green for up to 2.0 seconds, transmitter power on).
- 2) Press and hold both PB5 and PB6 at the same time for up to 3.0 seconds (Status LED blinks orange). Let go of both PB5 and PB6 when LED-A and LED-B turned red.
- 3) Entered programming mode with Status LED displays 1x orange blink for firmware version, remote pairing and IR programming. 2x orange blinks for transmitter channel programming, 3x orange blinks for PB1~PB7 function programming, 4x orange blinks for frequency range indication, **5x orange blinks for TAC programming**.
- 4) Select TAC programming mode (Status LED 5x orange blinks) by press and hold PB6 for up to 3.0 seconds five times (LED-B turned red). Let go PB6 when Status LED turns to 5x orange blinks.
- 5) Enter TAC programming mode by press and hold both PB5 and PB6 at the same time for up to 3.0 seconds (LED-A and LED-B turned red). Let go of both PB5 and PB6 when Status LED displays fast orange blinks (entered TAC programming mode).
- 6) Placed the access card over the RFID marking located on the frontside of the transmitter.
- 7) Status LED with green blink means the access card is being programmed into the transmitter.
- 8) Status LED with orange blink means the access card is already programmed into the transmitter.
- 9) Status LED with red blink means unable to store any more access cards. Each transmitter can only store up to 16 access cards.
- 10) Use the IR programmer unit to extract all access card information stored inside the transmitter for further programming. Other than restricting any unauthorized personnel from using the transmitter, it can also be individually programmed unlocking any specific function or functions on the transmitter allowing a more experienced or qualified user to operate, such as the magnet lift, tandem operation, entering restricted areas, etc...
- 11) Exit TAC programming mode by pressing down the STOP button (transmitter power off).



4.1.10 Display Frequency Band

- 1) Reset the STOP button (Status LED turned green for up to 2.0 seconds, transmitter power on).
- 2) Press and hold both PB5 and PB6 at the same time for up to 3.0 seconds (Status LED blinks orange). Let go of both PB5 and PB6 when LED-A and LED-B turned red.
- 3) Entered programming mode with Status LED displays 1x orange blink for firmware version, remote pairing and IR programming. 2x orange blinks for transmitter channel programming, 3x orange blinks for PB1~PB7 function programming, **4x orange blinks for frequency range indication**, 5x orange blinks for TAC programming.
- 4) Select frequency range indication (Status LED 4x orange blinks) by press and hold PB6 for up to 3.0 seconds four times (LED-B turned red). Let go PB6 when Status LED turns to 4x orange blinks.
- 5) Enter frequency range indication mode by press and hold both PB5 and PB6 at the same time for up to 3.0 seconds (LED-A and LED-B turned red). Let go of both PB5 and PB6 when Status LED displays the transmitter frequency band with orange, green and red blinks. An orange blink represents the hundreds (+100), a green blink represents the tens (+010) and a red blink represents the units (+001). For example, 8 orange blinks followed by 6 green blinks and 3 red blinks is 863MHz.
- 6) Exit frequency range indication mode by pressing down the STOP button (transmitter power off).



4.1.11 Input and Output Feedback Settings

Up to 2 assignable relay outputs or 2 external inputs can be programmed into the system and feedback to the transmitter LED indicators during operation. These settings require using the IR programmer unit. Please contact ARC representative for more details.

4.1.12 Infrared Function Settings

The transmitter is embedded with infrared sensors for infrared start function. These settings require using the IR programmer unit. Please contact ARC representative for more details.

4.1.13 Zero-G Sensor Settings

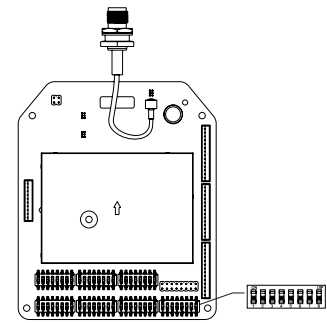
The transmitter is embedded with a Zero-G sensor to guard against any unintended control of the crane or equipment when transmitter is thrown or dropped. When triggered, the receiver MAIN relays are deactivated with the exception of the horn output that can be assigned to any of the Function output relays (K25, K26 or K30). This horn output setting requires the IR programmer unit. Zero-G sensor trigger delay can also be set to either 0.5 second or 1.0 second. Please contact ARC representative for more details.

	Dipswitch Settings	Function
1	xxxxxx0x	Sensor Disabled
2	xxxxxx1x	Sensor Enabled

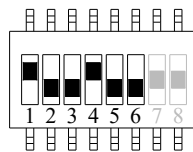
4.2 Receiver

4.2.1 Receiver Channel Settings

Set the receiver channel by configuring the channel dipswitch located on the decoder board, only the first 6 dip positions are used for channel programming. The system channels table on section 4.2.10 illustrates which dipswitch setting corresponds to which channel. Once the receiver channel is altered do make sure to change the transmitter channel as well. The channel on both transmitter and receiver must be identical in order for the system to work (refer to section 4.1.2 part B). When set to all zeros (000000), the receiver becomes unassigned channel scheme (refer to section 4.1.2 part A).



Example:



Top position → "1"
Bottom position → "0"

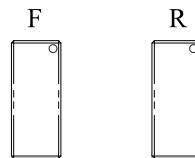
The above dipswitch setting "1 0 0 1 0 0" corresponds to "channel 36" in the system channels table on section 4.2.10.

4.2.2 Output Relay Configurations

4.2.2.1 Output Relay Types

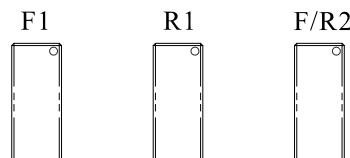
1. 2 output relays per motion – single-speed joystick configuration

Output relays with Forward (F) and Reverse (R) single speed only.



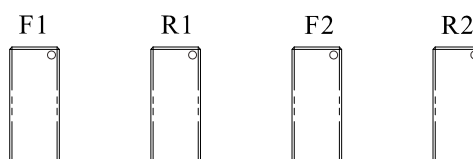
2. 3 output relays per motion – shared 2nd speed output relay

Output relays with Forward 1st step (F1), Reverse 1st step (R1) and Forward/Reverse 2nd speed (F/R2). Forward and Reverse 2nd speed (F/R2) shared the same output relay.



3. 4 output relays per motion – separate 1st and 2nd speed output relays

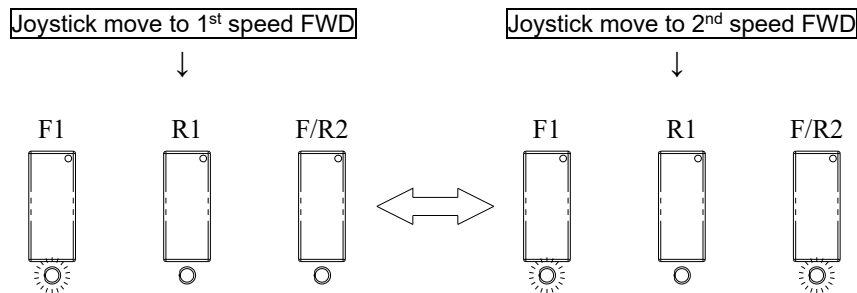
Output relays with Forward 1st speed (F1), Reverse 1st speed (R1), Forward 2nd speed (F2) and Reverse 2nd speed (R2). Forward and Reverse 2nd speed are separate output relays.



4.2.2.2 Output Relay Actions at 2nd Speed

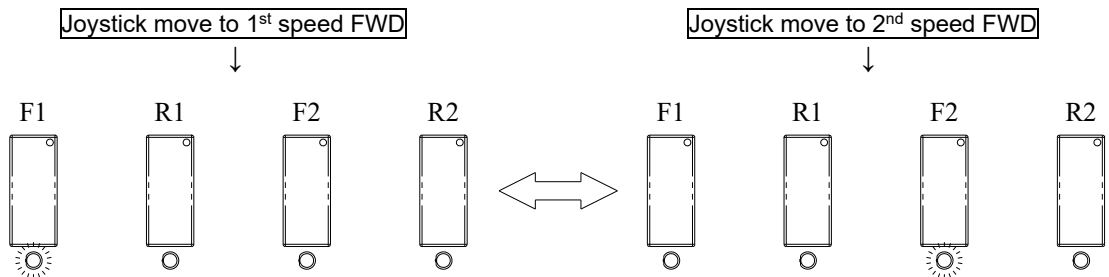
1. 3 output relays configuration with Closed/Closed contact at 2nd speed

F1 (or R1) output relay closed at 1st speed and F1 + F/R2 (or R1 + F/R2) output relays closed at 2nd speed. Refer to section 4.2.3.1 on how to set to this function.



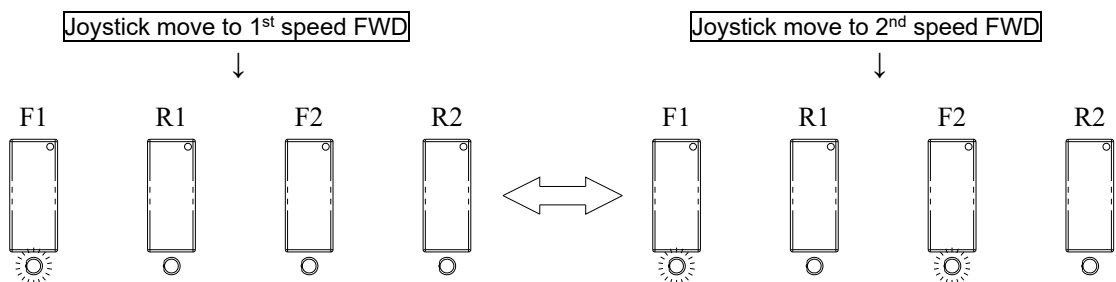
2. 4 output relays configuration with Opened/Closed contact at 2nd speed

F1 (or R1) output relay closed at 1st speed and F2 (or R2) output relay closed at 2nd speed. Refer to section 4.2.3.1 on how to set to this function.



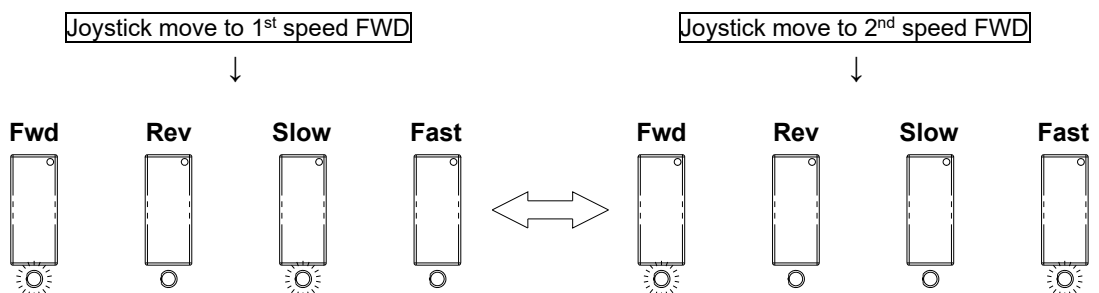
3. 4 output relays configuration with Closed/Closed contact at 2nd speed

F1 (or R1) output relay closed at 1st speed and F1 + F2 (or R1 + R2) output relays closed at 2nd speed. Refer to section 4.2.3.1 on how to set to this function.



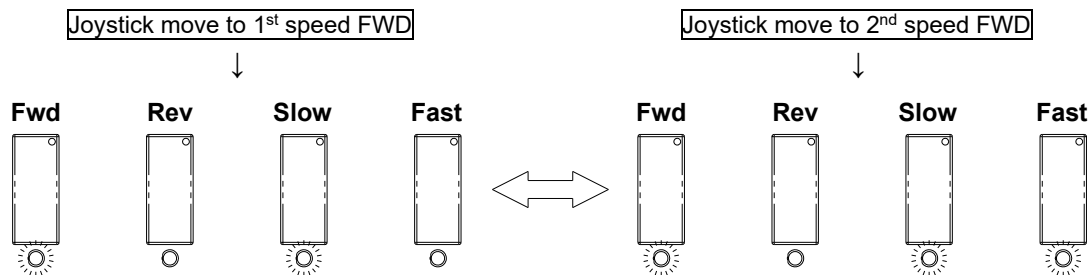
4. 4 output relays configuration with Slow and Fast output relays (Type A)

Fwd (or Rev) + Slow output relays closed at 1st speed and Fwd (or Rev) + Fast output relays closed at 2nd speed. Refer to section 4.2.3.1 on how to set to this function.



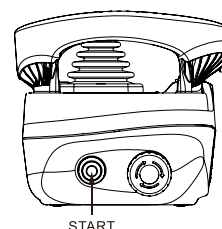
5. 4 output relays configuration with Slow and Fast output relays (Type B)

Fwd + Slow (or Rev + Slow) output relays closed at 1st speed and Fwd + Slow + Fast (or Rev + Slow + Fast) output relays closed at 2nd speed. Refer to section 4.2.3.1 on how to set to this function.



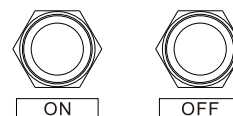
4.2.2.3 START + AUX Function

After executing the START command at transmitter startup, the same START button becomes an auxiliary function with momentary contact connected through K25 Function output relay. There are other types of auxiliary functions made available for K25, K26 and K30 Function output relays (refer to section 4.2.7). Please contact ARC representative if your application requires other types of auxiliary function connected to these Function output relays.



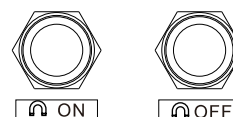
4.2.2.4 ON/OFF Button Function

The user can set PB1+PB2, PB3+PB4 or PB5+PB6 on the transmitter to behave like a mechanical ON & OFF rocker or toggle switch. ON output relay closes when ON button is pressed (OFF output relay opens) and OFF output relay closes when OFF button is pressed (ON output relay opens). Refer to section 4.2.3.1 on how to set to this function.



4.2.2.5 Magnet ON/OFF Button Function

The user can set PB1+PB2, PB3+PB4 or PB5+PB6 on the transmitter to control industrial magnet lift. Activate the magnet by pressing the Magnet ON button. Deactivate the magnet by first press and hold the Magnet ON button and then press the Magnet OFF button. Pressing the Magnet OFF button alone is unable to deactivate the magnet. Refer to section 4.2.3.1 on how to set to this function.



4.2.2.6 Brake Function (for 2-step joystick or lever only)

When the transmitter joystick is moved from 2nd speed down to 1st speed, both 1st and 2nd speed output relays will open for up to 1 second and then with 1st speed output relay closed thereafter. Refer to section 4.2.3.1 on how to set to this function.

4.2.2.7 External Warning Function

The user can install an external warning device (rotating lights, horn, etc...) to the K26 Function output relay located inside the receiver. The user can choose which joystick direction or directions triggers the external warning device when moved beyond 0 speed or neutral position. Refer to section 4.2.3.1 on how to set to this function.

4.2.2.8 Momentary Contact

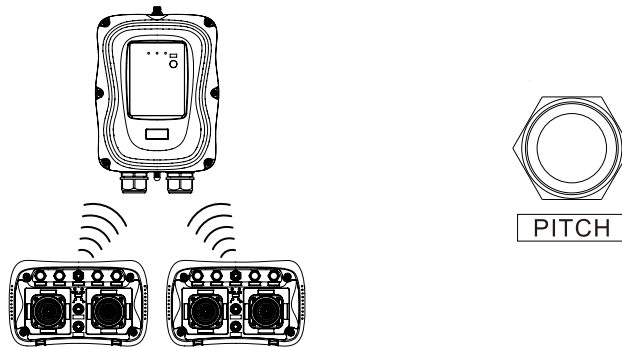
When button is released the corresponding output relay will open or deactivate. This type of relay action usually applies to external applications such as horn or buzzer. Refer to section 4.2.3.2 on how to set to this function.

4.2.2.9 Toggled Contact

When button is released the corresponding output relay will maintain contact or closure until next time the user presses the same button again. This type of relay action usually applies to external application such as lights. Refer to section 4.2.3.2 on how to set to this function.

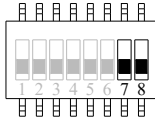
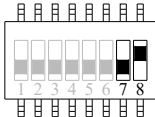
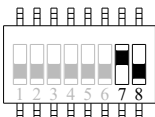
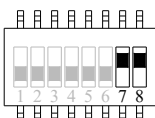
4.2.2.10 Pitch & Catch Function

This function allows two operators controlling from opposite ends of a crane or equipment. When set to "Pitch & Catch" make sure the 2nd transmitter is set to the next upper channel (channel X+1). For example, if the system is set to channel 01 then the newly added 2nd transmitter must be set to channel 02 with identical serial number. Furthermore, the Channel dipswitch position #7 and #8 on the decoder board must set to "10" for 2-channel scanning (scans channel 01 and 02). Refer to section 4.2.2.11 and 4.2.3.2 on how to set to this function. Pitch & Catch function must set to assigned channel scheme (refer to section 4.1.2 part B).



4.2.2.11 Receiver Channel Scanning Function

Receiver channel scanning function is applicable only when a preset channel is assigned to the system (refer to section 4.1.2 part B).

- (1)  → "00" manufacture preset (channel X)*
- (2)  → "01" scans 2 channels (channel X and channel X+1)
- (3)  → "10" scans 3 channels (channel X... channel X+2)
- (4)  → "11" scans 4 channels (channel X... channel X+3)**

* Channel X → channel set on the Channel dipswitch.

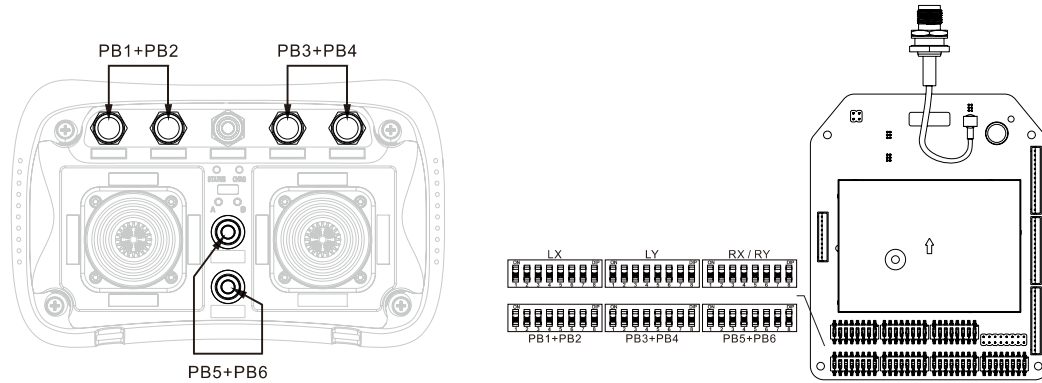
** Please contact ARC representative if your application requires scanning more than 4 channels.

Example: If the first 6 dipswitch positions are set to channel 01 (000001), when set to 2-channel scanning (type-2 above) the receiver will only scan channel 01 and 02.

4.2.3 Dipswitch Settings

4.2.3.1 Interlocking FWD/REV Motion and Button Pair

Interlocking button pair cannot be pressed simultaneously as it will cancel each other out. Interlocked setting usually applies to electric motor's forward & reverse motion and On & Off switches. Each dipswitch on the decoder board corresponds to a joystick FWD/REV axis or button pair.



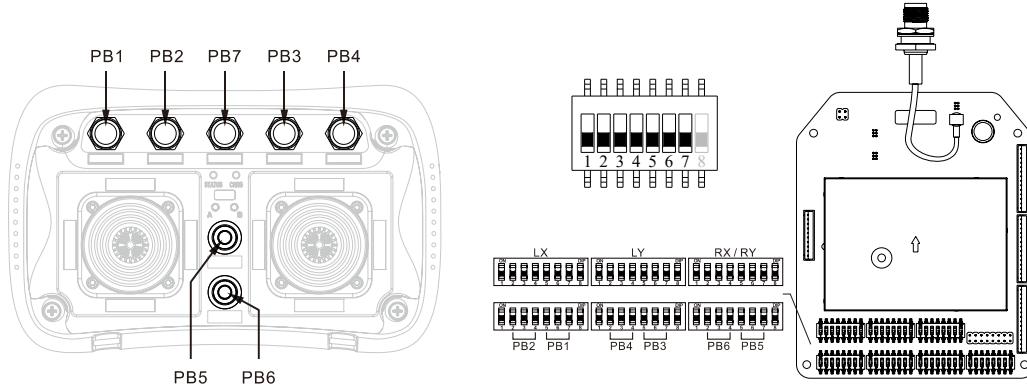
Dip Settings	Function Descriptions	# of Relays Used
00000000	Single speed only	2
00000010	4 output relays Closed/Closed relay action at 2 nd speed (separate 2 nd speed output relays)	4
00000100	3 output relays Closed/Closed relay action at 2 nd speed (shared 2 nd speed output relay)	3
00000110	4 output relays Opened/Closed relay action at 2 nd speed (separate 2 nd speed output relays)	4
00001000	Forward (or Reverse) + Fast output relays engaged at 2 nd speed	4
00001010	Forward (or Reverse) + Slow + Fast output relays engaged at 2 nd speed	4
00001100	On (PB1 or PB3 or PB5) & Off (PB2 or PB4 or PB6)	2
00010010	On + Start / Off + Start - For added safety, you must first press the green START button and then the On or Off button to activate the output relay.	2
00001110	Magnet Lift On (PB1 or PB3 or PB5) & Off (PB2 or PB4 or PB6)	2
00010000	On (PB1 or PB3 or PB5) & Off (PB2 or PB4 or PB6) (EMS)**	2
00010100	Toggled (PB1 or PB3 or PB5) / Toggled (PB2 or PB4 or PB6)	2
00010110	Toggled (PB1 or PB3 or PB5) / Toggled (PB2 or PB4 or PB6) (EMS)**	2
00011110	Toggled (PB1 or PB3 or PB5) / Normal (PB2 or PB4 or PB6) (EMS)**	2
00100000	Single speed + External warning*	2
00100010	4 output relays Closed/Closed relay action + External warning*	4
00100100	3 output relays Closed/Closed relay action + External warning*	3
00100110	4 output relays Opened/Closed relay action + External warning*	4
01000010	4 output relays Closed/Closed relay action + Brake	4
01000100	3 output relays Closed/Closed relay action + Brake	3
01000110	4 output relays Opened/Closed relay action + Brake	4
01100010	4 output relays Closed/Closed relay action + Brake + External warning*	4
01100100	3 output relays Closed/Closed relay action + Brake + External warning*	3
01100110	4 output relays Opened/Closed relay action + Brake + External warning*	4

* External warning function requires installing an external warning device such as rotating lights to the K26 Function output relay.

** EMS: All relay or relays opened when STOP button is pressed down.

4.2.3.2 Non-Interlocking Button Pair

Non-interlocking button pair or adjacent button can be pressed simultaneously. It usually applies to equipment's auxiliary functions such as lights, horn or buzzer. Each dipswitch on the decoder board corresponds to a pushbutton pair. Only the first 7 dipswitch positions are used (counting from left to right), the 8th dipswitch position (far right) is not used.



Function Code	Dipswitch Position #1	Position #2~#4 PB2 or PB4 or PB6	Function Description
		Position #5~#7 PB1 or PB3 or PB5	
A	1	000	Normal (momentary) contact
B	1	001	Toggled contact (type A)
C	1	011	Toggled contact (type B) Output relay disconnects when STOP button is pressed
D	1	100	Normal + Start function For added safety, you must first press and hold the green START button and then the intended button to activate the output relay.
E	1	101	Pitch & Catch function (type A) Receiver MAIN relays maintain closure during switchovers
F	1	110	Pitch & Catch function (type B)

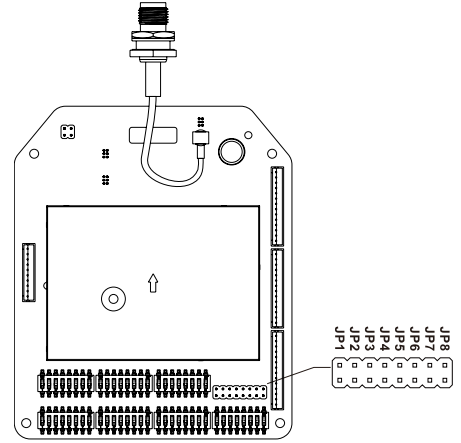
Example #1: PB2 set to function code A and PB1 set to function code B → **1 000 001**

Example #2: PB2 set to function code C and PB1 set to function code D → **1 011 100**

Note: No dipswitch settings for PB7 therefore only normal (momentary) contact.

4.2.4 Jumper Settings

Jumper setting applies to functions such as the standard or reversed logic A/B selector sequence, firmware version, system testing and remote pairing methods.



Jumper Settings	Function
JP3 (Opened)	Standard A/B selector sequence - Output relay A activated at A position, output relay B activated at B position, both relays activated at A+B position.
JP3 (Inserted)	Reversed logic A/B selector sequence - Output relay B activated at A position, output relay A activated at B position, both relays deactivated at A+B position.
JP6 (Inserted)	System firmware version
JP7 (Inserted)	For system testing only (receiver MAIN relays disabled)
JP8 (Opened)	Receiver-to-transmitter remote pairing (pressing the Pairing button required)
JP8 (Inserted)	Receiver-to-transmitter remote pairing (pressing the Pairing button not required)

4.2.5 Voltage Settings

Prior to installation always check the voltage setting is correct for your application.

Position 1 → 110~120VAC

Position 2 → 220~240VAC or 48VAC* or 24VAC**

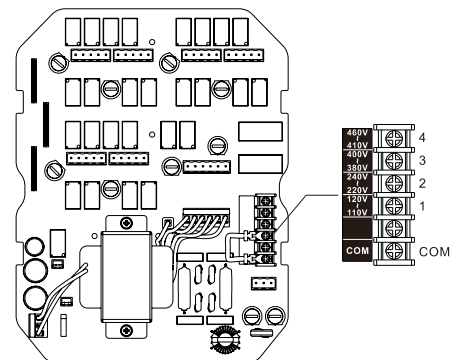
Position 3 → 380~400VAC or 110~120VAC* or 42VAC**

Position 4 → 410~460VAC or 220~240VAC* or 48VAC** or 9~36VDC***

* For system equipped with 48/110~120/220~240VAC power supply.

** For system equipped with 24/42/48VAC power supply.

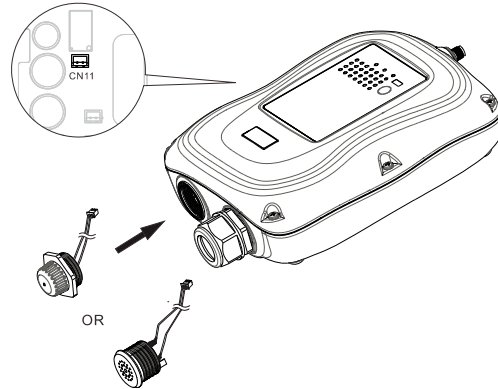
*** For system equipped with 9~36VDC power supply.



FUSE #	110~120VAC	220~240VAC	380~400VAC	410~460VAC	24VAC	42 & 48VAC	9~36VDC
F3 ~ F10	5.0A	5.0A	5.0A	5.0A	5.0A	5.0A	5.0A
F1 ~ F2	1.0A	1.0A	1.0A	0.5A	3.0A	2.0A	3.0A

4.2.6 Indicator Light and Horn Installation

The miniature indicator light and horn can be easily fitted onto the receiver enclosure. The indicator light or the horn works simultaneously with the receiver MAIN relays (manufacture preset). When receiver MAIN relays are activated the indicator light or the horn is also activated, or vice versa. Make sure the indicator light or the horn is connected to the K30 Function output relay CN11 port located on the AC line filter/relay board inside the receiver. Please contact ARC representative if you would like the indicator light or the horn work differently than described above.



4.2.7 Function Relay Outputs

Listed below are other types of functions that can be outputted through K25, K26 and K30 Function outputs via the IR programmer unit. Please contact ARC representative for more details.

LV	:	Function relay closes when receiver voltage is low.
ID	:	Function relay works simultaneously with all motion commands.
NORMAL	:	START function + AUX with normal momentary output. Works the 2 nd time the START button is pressed.
NORMAL2	:	START function + AUX with normal momentary output. Works the 1 st time the START button is pressed.
TOGGLE	:	START function + AUX with toggled output.
TOG&E	:	START function + AUX with toggled output. The relay opens when STOP button is pressed down.
EXT	:	Function relay works simultaneously with the receiver MAIN relays.
TDM A+B	:	Function relay closes when selector switch is rotated to the A+B position and opens when rotate to A or B positions (tandem monitoring output).
HORN	:	Function relay closes for up to 3 seconds when START button is pressed at transmitter power on and then becomes a normal momentary output thereafter.
G SENSOR	:	Function relay closes when Zero-G sensor is triggered (receiver MAIN relays deactivated) and opens when receiver MAIN relays are reactivated.
RESET	:	Function relay closes when the START button is pressed and opens when let go. Works during initial transmitter startup and inactivity timer START reset.
SW1 ABC	:	Function relay closes at C position (for button or toggle switch programmed to Select A/B/C function).
SW2 ABC	:	Function relay closes at C position (for button or toggle switch programmed to Select A/B/C function).

- SW3 ABC : Function relay closes at C position (for button or toggle switch programmed to Select A/B/C function).
- SW4 ABC : Function relay closes at C position (for button or toggle switch programmed to Select A/B/C function).
- SW7 ABC : Function relay closes at C position (for button or toggle switch programmed to Select A/B/C function).

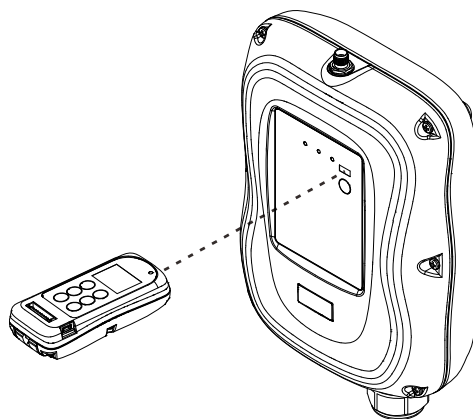
4.2.8 Brake Functions (for 2-step joystick or lever only)

Listed below are types of brake functions with various 1st and 2nd speed relay actions (manufacture preset at DEMAG-1). Please contact ARC representative for more details.

- DEMAG-1 : When moving the joystick from 2nd speed to 1st speed, the 1st speed output relay opens for up to 1.0 second and then closes again.
- DEMAG-2 : When moving the joystick to 2nd speed directly from 0 speed (neutral position), the 1st speed output relay will maintain closure for up to 0.4 second before 2nd speed output relay closes. When joystick is released from 2nd speed to 0 speed, the 1st speed output relay will maintain closure for up to 0.5 second before going to 0 speed.
- DEMAG-3 : When moving the joystick from 2nd speed to 1st speed, both 1st and 2nd speed output relays are opened. Release joystick to 0 speed then back to 1st speed to re-engage 1st speed output relay.
- P&H : When releasing the joystick from 2nd speed to 0 speed, the 1st speed output relay will maintain closure for up to 0.1 second before going to 0 speed.

4.2.9 Infrared (IR) Programming

Other receiver functions and settings not listed in this manual can be programmed via the IR programmer unit, such as the system serial number, frequency range, other types of auto-scanning functions, other types of function outputs, other types of brake functions and many others. Please contact ARC representative for more details.



4.2.10 System Channels Table

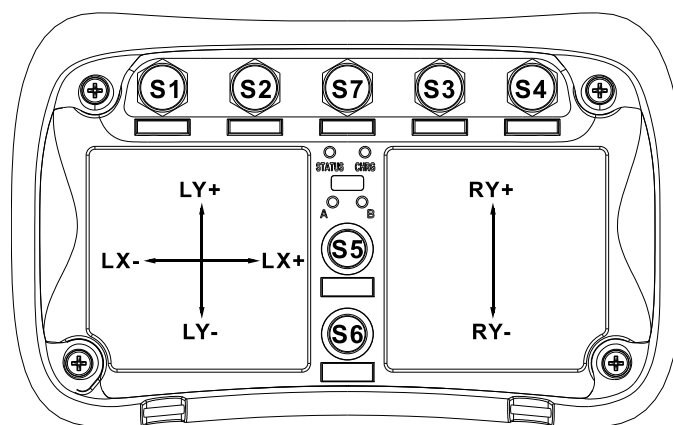
Channel	Dipswitch Setting	Channel	Dipswitch Setting
01	000001	32	100000
02	000010	33	100001
03	000011	34	100010
04	000100	35	100011
05	000101	36	100100
06	000110	37	100101
07	000111	38	100110
08	001000	39	100111
09	001001	40	101000
10	001010	41	101001
11	001011	42	101010
12	001100	43	101011
13	001101	44	101100
14	001110	45	101101
15	001111	46	101110
16	010000	47	101111
17	010001	48	110000
18	010010	49	110001
19	010011	50	110010
20	010100	51	110011
21	010101	52	110100
22	010110	53	110101
23	010111	54	110110
24	011000	55	110111
25	011001	56	111000
26	011010	57	111001
27	011011	58	111010
28	011100	59	111011
29	011101	60	111100
30	011110	61	111101
31	011111	62	111110

Note: Channel unassigned is represented by "000000" dipswitch setting. Please refer to Section 4.1.2 part A unassigned channel scheme.

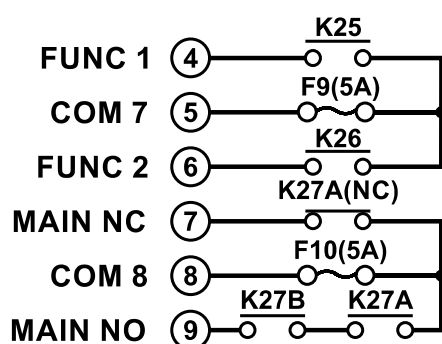
5. Receiver Installation

5.1 Output Relay Contact Diagrams

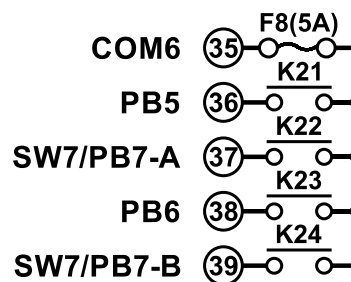
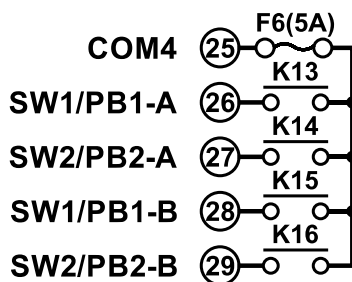
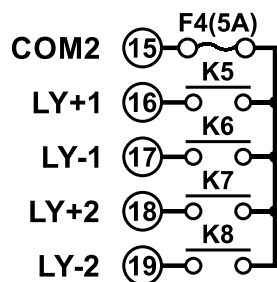
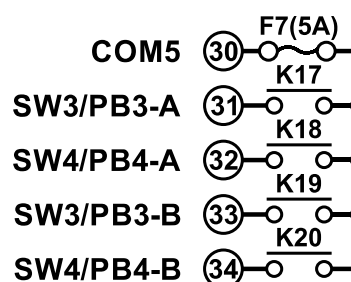
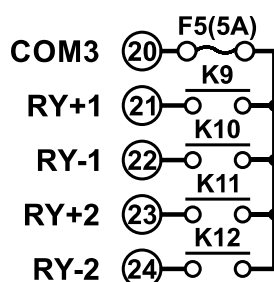
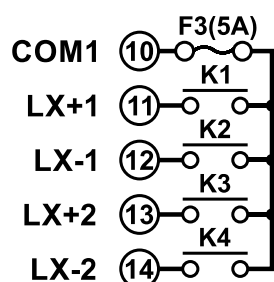
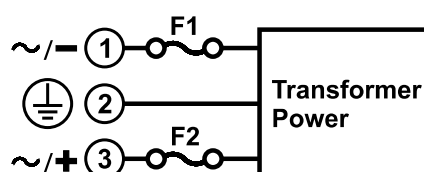
5.1.1 Joystick Configuration



MAIN / FUNC

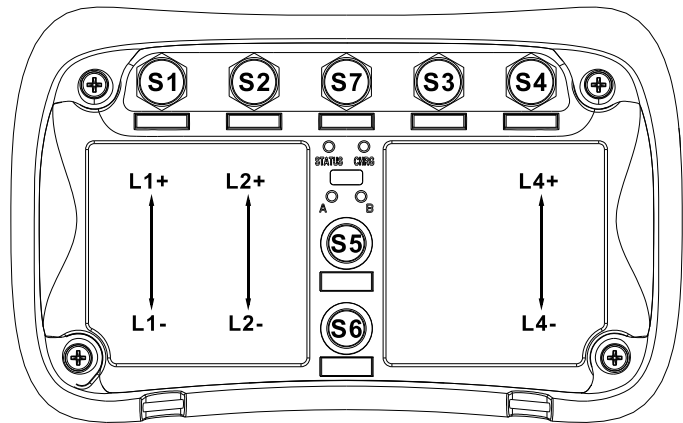


Power

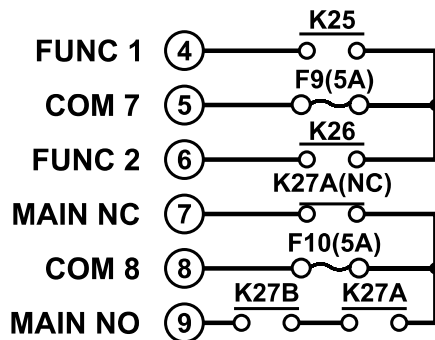


* For 9~36VDC power supply, wire #1 corresponds to the negative charge (-) and wire #3 corresponds to the positive charge (+). Wire #2 or the green/yellow wire connects to AC ground.

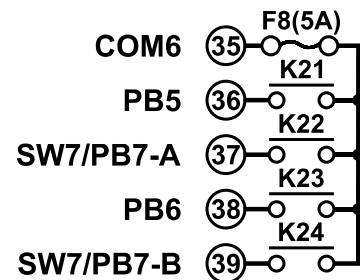
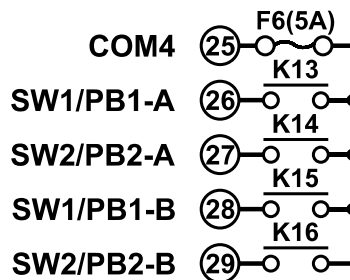
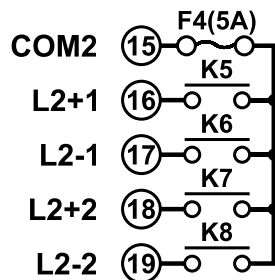
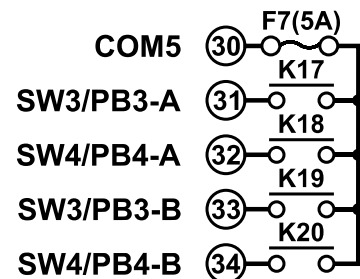
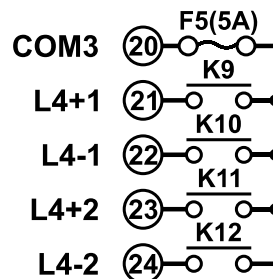
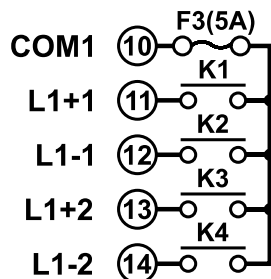
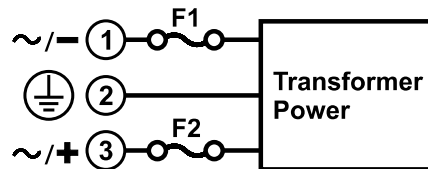
5.1.2 Lever Configuration



MAIN / FUNC



Power

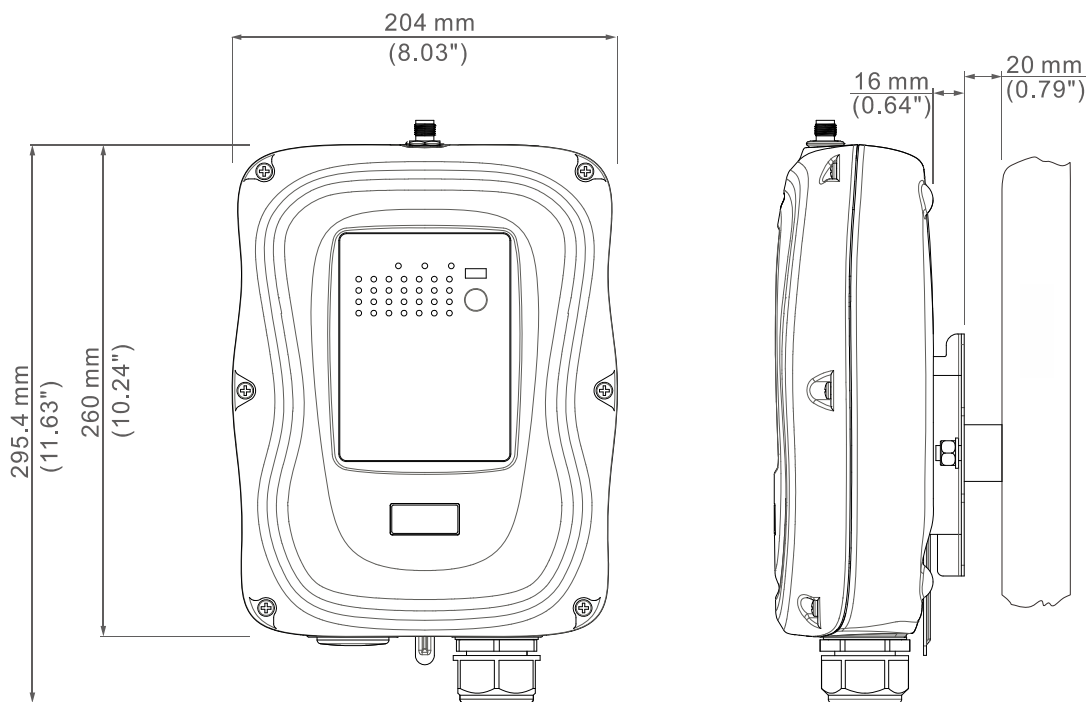


* For 9~36VDC power supply, wire #1 corresponds to the negative charge (-) and wire #3 corresponds to the positive charge (+). Wire #2 or the green/yellow wire connects to AC ground.

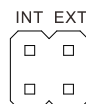
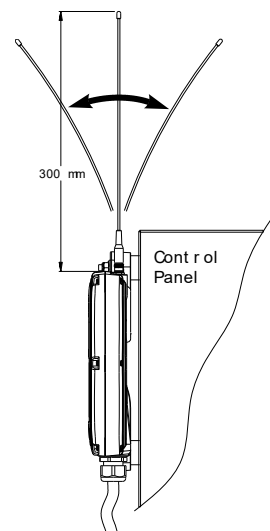
5.2 Pre-installation Precautions

1. Make sure the transmitter and receiver are with identical serial number and channel.
2. Make sure the receiver is not set to the same channel as any other systems in use in the surrounding area.
3. Make sure the crane or equipment is working properly prior to installation.
4. Make sure the power source to the receiver is set correctly.
5. Switch off the main power source to the crane or equipment prior to installation.

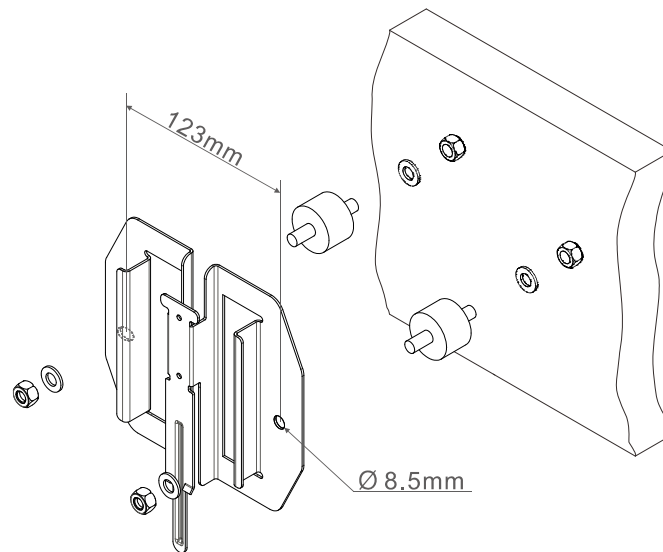
5.3 Step-By-Step Installation



1. For best reception the location of the receiver should be visible to the operator at all time.
2. The location selected should not be exposed to high levels of electric noise. Mounting the receiver next to an unshielded variable frequency drive may cause radio interference. Always locate the receiver as far away from variable frequency drive and electric motor as possible.
3. Ensure the selected location has adequate space to accommodate the receiver. If an external antenna is used, to avoid the possibility of antenna damage always locate the receiver where the antenna is free from any obstacles.
4. When installing an external antenna make sure the MCX jack located on the decoder board inside the receiver is connected and jumper set to "EXT" position.

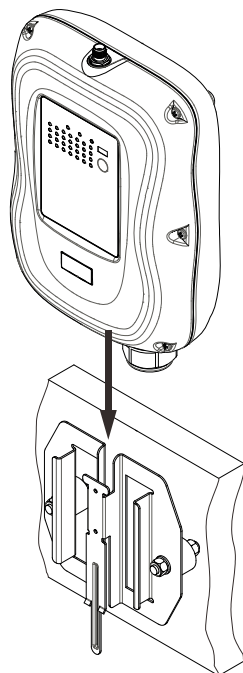


5. For better reception, make sure the receiver is in an upright position.
6. Drill two holes on the control panel, wall or location where the receiver is to be installed.
7. Make sure the rubber shock mounts are tightened after installation.

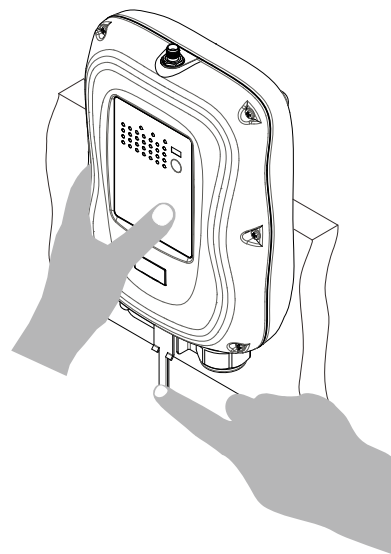


8. Slide down the receiver along the guided track to secure the receiver to the mounting bracket.
9. Remove the receiver by pressing down the bracket release and pull the receiver upward until it clears the guided track.

Install



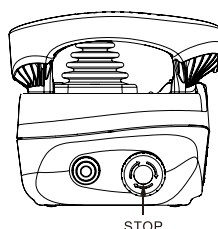
Remove



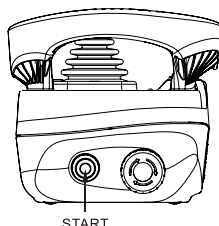
6. Operating Procedures

6.1 General Operation

- a. Reset the STOP button located on the right side of the transmitter by pulling it outward or rotating it clockwise, the button will pop up. Transmitter power is turned on when the STOP button is elevated.



- b. After transmitter power on, check the Status LED on the transmitter for any sign of system irregularities (refer to section 6.10.1 Transmitter Status Indications). If the transmitter is in good working order, the Status LED will display constant green for up to 2 seconds at power on (no faults detected).
- c. Press and hold the START button located on the right side of the transmitter for up to 2.0 seconds (transmitter Status LED constant green) to activate the receiver MAIN relays. The transmitter Status LED will change from constant green to constant orange when receiver MAIN relays are activated (system on). The same START button becomes an auxiliary function thereafter (refer to section 4.2.2.3 START + AUX Function). Executing any transmitter command prior to pressing the START button at system startup will result in no signals transmitted (Status LED blinks orange).

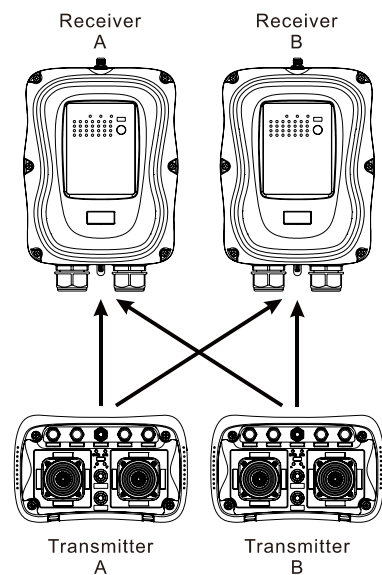


- d. Now initiate any command on the transmitter to begin operation. During transmitter inactivity (no command initiated), the transmitter will automatically switch to standby mode, with an orange blink on the Status LED every 4-second interval. Always turn off the transmitter power when not in use to save battery power.
- e. In case of an emergency, press down the STOP button to disconnect the receiver MAIN relays and the transmitter power (Status LED blinks 3 reds and then shuts off). To resume operation, rotate the STOP button clockwise or pull it outward, the button will pop up. Then press and hold the START button for up to 2 seconds to reconnect the receiver MAIN relays. For safety, executing the START command is strictly required every time when the transmitter is turned on or after every STOP button reset.

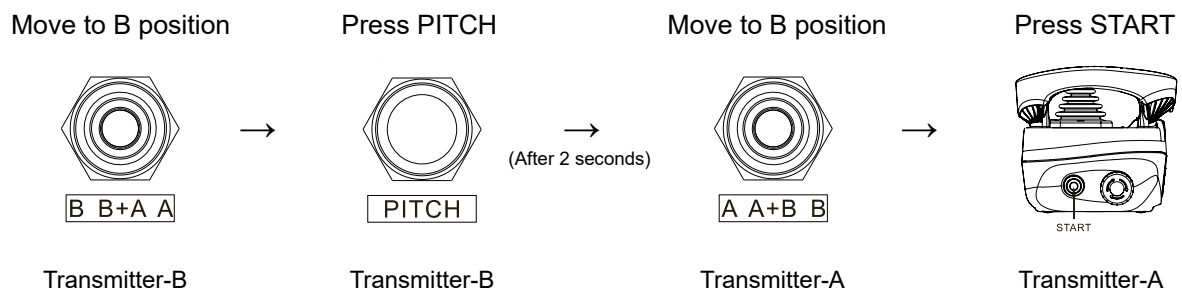
- f. After 5 minutes of transmitter inactivity, the receiver MAIN relays are temporarily disconnected (refer to section 4.1.5 Inactivity Timer Settings). The Status LED blinks 3 reds and then shuts off. Press the START button to reactivate the receiver MAIN relays and resume operation (refer to section 4.1.4 Start Function Settings).
- g. Turn off the transmitter power by pressing down the STOP button; it will disconnect the transmitter power and the receiver MAIN relays altogether.

6.2 Master/Master Tandem Operation (Tandem models)

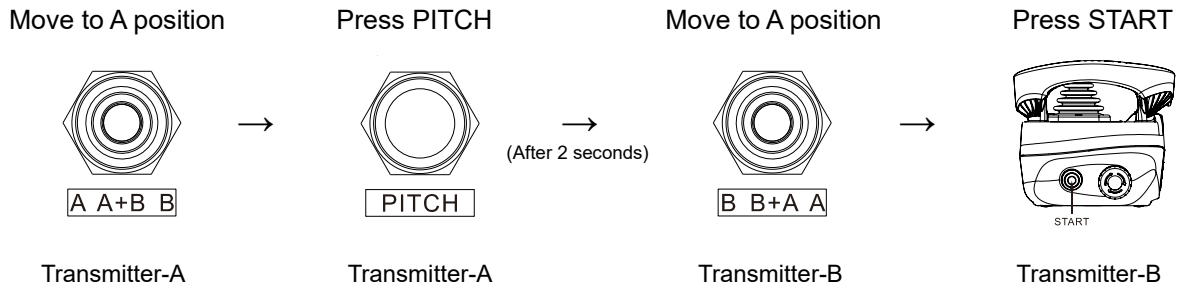
- a. To gain control of one or both receivers, first move the 3-position rocker switch to either A, B or A+B position and then press the START button to activate the receiver MAIN relays inside receiver A, receiver B, or both receivers (depending on the rocker switch position). In order to gain control of a receiver, the PITCH button on the other transmitter must be pressed prior to your takeover. For example, in order for transmitter-A to gain control of receiver-B, transmitter-B must first release its control of receiver-B by first move the rocker switch to B position and then press the PITCH button for up to 2.0 seconds. This action releases transmitter-B control of receiver-B. Transmitter-A is then able to take control of receiver-B by first move the rocker switch to B position and then press the START button. Make sure the START command is executed 2.0 seconds after transmitter-B presses the PITCH button (refer to diagram below).



Master Transmitter-A Takeover Procedure



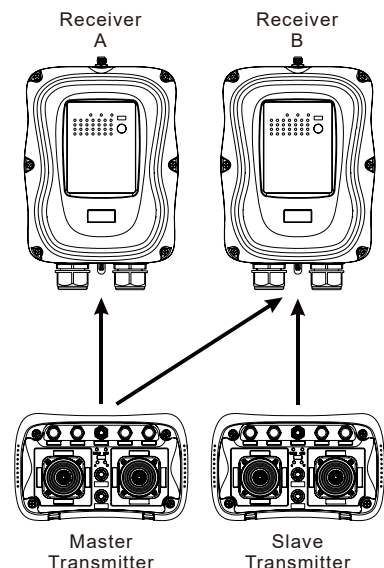
Master Transmitter-B Takeover Procedure



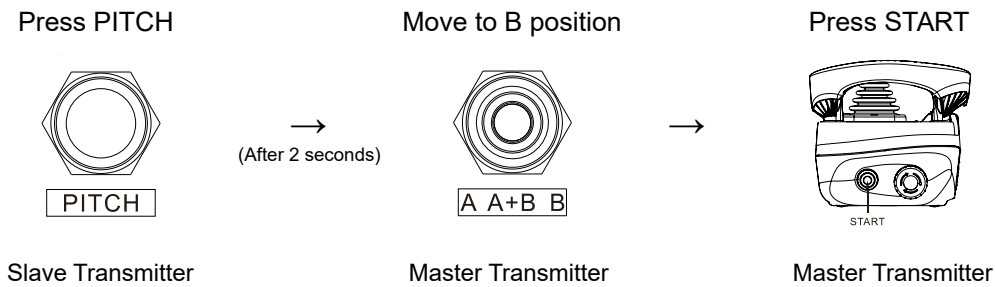
- b. Once the transmitter is locked on to both receivers, move the rocker switch to either A, B, or A+B position for independent or simultaneous operation.
- c. At beginning of each shift prior to turning on the transmitter power, always check if the rocker switch is correctly positioned for the intended receiver or receivers.
- d. For safety, there is a 2-second grace period followed after executing the PITCH command. What this means is that after PITCH button is pressed, executing the START command on the other transmitter within this 2-second grace period is ineffective. In order to gain control of the other receiver you must first wait for up to 2 seconds after the other transmitter presses the PITCH button and then for you to execute the START command thereafter.

6.3 Master/Slave Tandem Operation (Tandem models)

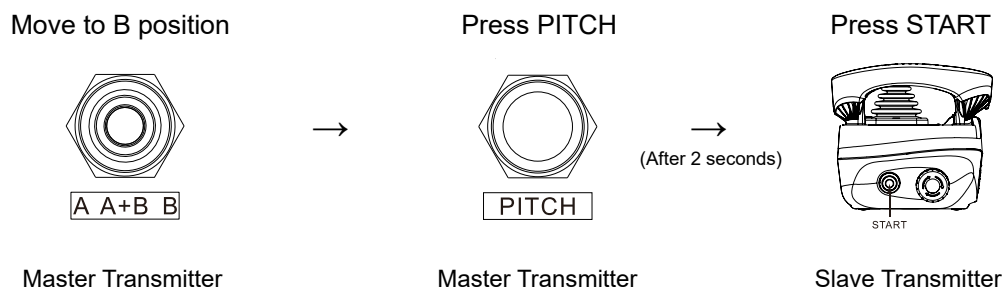
- a. To gain control of one or both receivers, first move the selector switch to either A, B or A+B position and then press the START button to activate the receiver MAIN relays inside receiver A, receiver B, or both receivers (depending on the rocker switch position). In order to gain control of a receiver, the PITCH button on the other transmitter must be pressed prior to your takeover. For example, in order for Master transmitter to gain control of the Slave receiver (receiver-B), Slave transmitter must first release control of its receiver (receiver-B) by pressing the PITCH button for up to 2.0 seconds. This action releases Slave transmitter control of its receiver (receiver-B). Master transmitter is then able to take control of the Slave receiver (receiver-B) by first move the rocker switch to B position and then execute the START command. Make sure the START command is executed 2.0 seconds after Slave transmitter presses the PITCH button (refer to diagram below).



Master Transmitter Takeover Procedure



Slave Transmitter Takeover Procedure



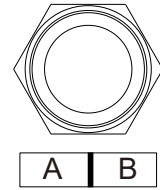
- b. Once the transmitter is locked on to both receivers, move the rocker switch to either A, B, or A+B position for independent or simultaneous operation.
- c. At beginning of each shift prior to turning on the transmitter power, always check if the rocker switch is correctly positioned for the intended receiver or receivers.
- d. For safety, there is a 2-second grace period followed after executing the PITCH command. What this means is that when PITCH button is pressed, executing the START command on the other transmitter within this 2-second grace period is ineffective. In order to gain control of the other receiver you must first wait for up to 2 seconds after the other transmitter presses the PITCH button and then for you to execute the START command thereafter.

6.4 A/B Button Select Operation

Press the “A/B” button repeatedly toggles between output relay A, B and A+B respectively. There are 5 different types of Select A/B sequence available (refer to section 4.1.8.2).

Standard – Output relay A activated at A position, output relay B activated at B position, both output relays activated at A+B position.

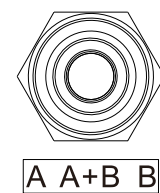
Reversed logic - Output relay A activated at B position, output relay B activated at A position, both output relays deactivated at A+B position. Refer to section 4.2.4 JP3 jumper settings.



6.5 A/B Toggle Switch Select Operation

Standard - Move to A position activates output relay A, move to B position activates output relay B, move to A+B position activates both output relays.

Reversed logic - Move to A position activates output relay B, move to B position activates output relay A, move to A+B position deactivates both output relays. Refer to section 4.2.4 JP3 jumper setting.



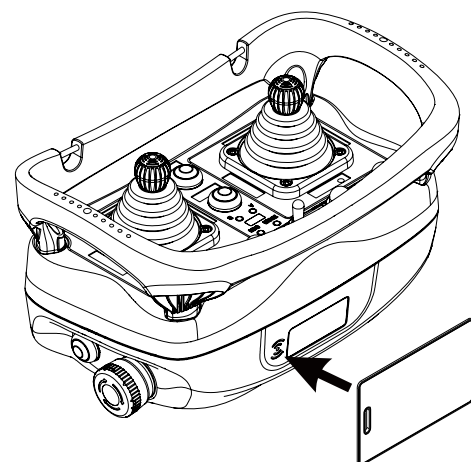
6.6 Pitch & Catch Operation

Press the “PITCH” button for up to 2 seconds to release control of the receiver. After 2-second grace period, press the START button for up to 2 seconds to gain control of the receiver. The 2nd operator is unable to take control of the receiver unless the 1st operator presses the “PITCH” button. Refer to section 4.2.2.10 and section 4.2.3.2 on how to set to this function.



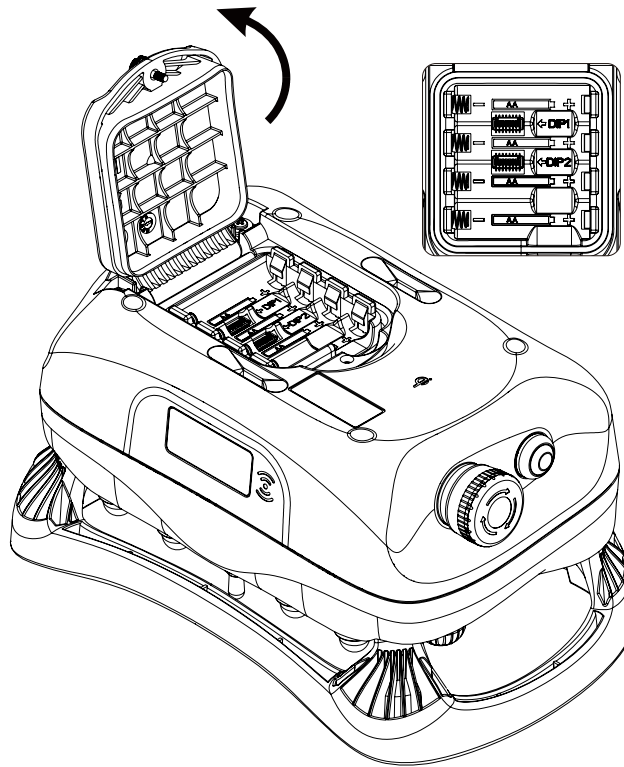
6.7 Transmitter Access Card (TAC) Operation

After turning on the transmitter power, place the TAC directly over the RFID marking located on the frontside of the transmitter. A 2-second green on the Status LED represents access card accepted. Status LED with red blinks represents invalid access card. Then press the START button for up to 2 seconds to begin operation. TAC is not required after every transmitter inactivity restart, only during initial transmitter power on.



6.8 Changing Batteries

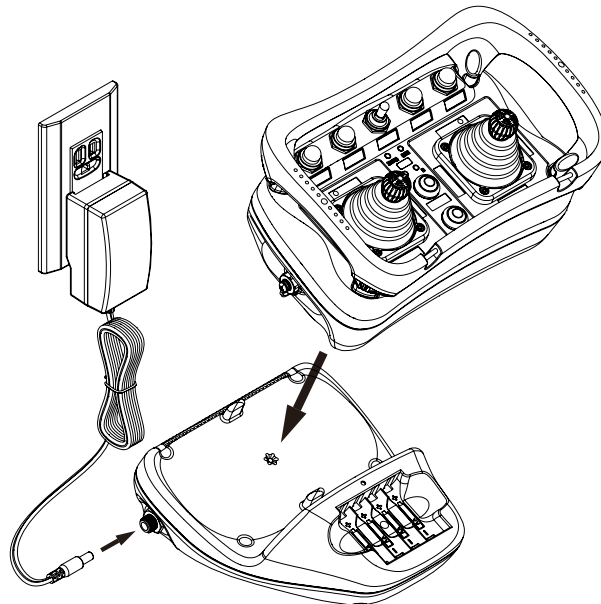
Changing transmitter batteries (“AA” alkaline battery x 4) by unscrewing the battery cover located on the backside of the transmitter. During battery installation, make sure the batteries are installed correctly, with “+” to “+” charge and “-” to “-” charge. Also make sure the screw is tightened after battery installation to avoid water, moisture, dirt, grease, and other liquid penetration. Do not use lithium-ion batteries.



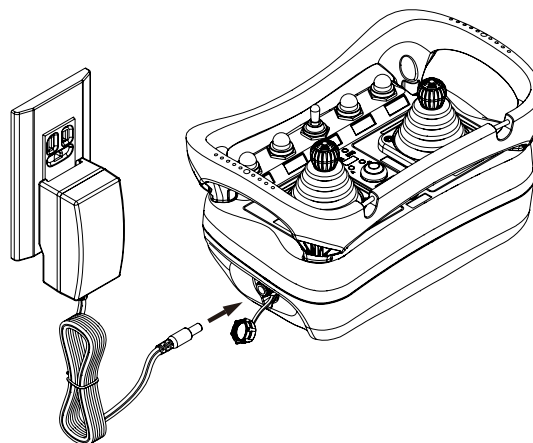
6.9 Battery Charging

The transmitter is designed to accept any off-the-shelf Ni-MH rechargeable batteries. When charging both transmitter and individual batteries at the same time the priority always goes to the transmitter charging. The individual battery charging begins only after the transmitter charging is completed. Depending on the battery capacity the average charging time is approximately 2 hours from completely drained to fully charged. Constant red on transmitter battery charging LED (when charging the transmitter) and charging station LED (when charging individual batteries) represents charging in progress, constant green represents batteries fully charged, and LED off represents no batteries detected. Please do not use any rechargeable lithium-ion batteries as it will damage both the transmitter and the charging station.

Wireless Charging



Plugin Charging



6.10 System Status Light Indications

6.10.1 Transmitter Status Indications

Type	Display Type	Indication
1	Constant red	Voltage below 3.8V at initial power on (change batteries suggested)
2	Slow red blinks	Voltage below 3.7V during operation (change batteries suggested)
3	Constant red	Voltage below 3.6V during operation (change batteries suggested)
4	Constant red → off	Voltage below 3.5V during operation (receiver MAIN relays shut off)
5A	2 red blinks	Defective button, switch, joystick or lever internal contact detected at initial transmitter power on.
5B	No light displayed	When defective internal contact condition occurs per type 5A above, find out which internal contact is defective by initiating all buttons, switches, joysticks and levers one at a time. The Status LED shuts off if the internal contact is in good working order. The Status LED maintain 2 red blinks if the internal contact is defective.
6	3 red blinks	Zero-G sensor triggered, receiver MAIN relay deactivated.
7	4 red blinks	Transmitter is unable to lock onto the assigned channel
8	Constant green for up to 2 seconds	Transmitter power on with no faults detected
9	Blinking green	Transmission in progress
10	Blinking orange	initiating any transmitter command prior to pressing the START button at power on
11	3 slow red blinks → off	STOP button pressed down
12	4 orange blinks	Transmitter on standby
13	2 orange blinks	Receiver MAIN relays jammed or defective
14	3 orange blinks	Decoding processors defective
15	Constant orange when START button is pressed at initial system startup	Receiver MAIN relays activated

6.10.2 Receiver Status Indications

Type	Display Type (Green & Red)	Indication
1	Fast green blinks	Decoding in process
2	Slow green blinks	Decoding on standby
3	2 red blinks	Receiver MAIN relays jammed or defective
4	3 red blinks	Decoding processors defective
5	4 red blinks	Receiving RF board defective
6	Fast red blinks	Incorrect transmitter serial number
7	Constant red	Receiver low voltage
8	No light displayed	Decoding processors defective
9	3 slow red blinks followed by slow green blinks	STOP button pressed down

6.10.3 Receiver Power Indications

Type	Display Type (Red)	Indication
1	On	Power to receiver
2	Off	No power to receiver

6.10.4 Receiver COM Indications

Type	Display Type (Red)	Indication
1	On	Power to relay Board
2	Off	No power to relay board

7. General Specifications

Frequency Range	:	433.050MHz ~ 439.600MHz 863.050MHz ~ 869.600MHz 921.000MHz ~ 927.550MHz
Number of Channels	:	62 channels
Channel Spacing	:	50 KHz
Modulation	:	Digital Frequency Modulation based on Manchester Code, 20bit address, 32bit CRC and Hamming Code.
Encoder & Decoder	:	Microprocessor-controlled
Transmitting Range	:	> 100 Meters (300 feet)
Hamming Distance	:	> 6
Frequency Control	:	Synthesized PLL
Receiver Type	:	Frequency Auto Scanning
Receiver Sensitivity	:	-116dBm
Spurious Emission	:	-50dB
Antenna Impedance	:	50 ohms
Responding Time	:	40mS (average)
Transmitting Power	:	6.0mW
Enclosure Type	:	NEMA4
Enclosure Rating	:	IP66
Output Contact Rating	:	250V @ 8 Amps
Transmitter Operating Voltage	:	6.0VDC
Receiver Power Consumption	:	22VA (max)
Available Receiver Voltages	:	9~36VDC 24VAC 42VAC 48VAC 110~120VAC 220~240VAC 380~400VAC 410~460VAC
Operating Temperature	:	-25°C ~ 75°C / -13°F ~ 167°F
Transmitter Dimension	:	229mm (L) x 141.5mm (W) x 129.2mm (H)
Receiver Dimension	:	260mm (L) x 204mm (W) x 83mm (H)
Transmitter Weight	:	1,0kg / 2.2lb (include batteries)
Receiver Weight	:	3.1kg / 6.8lb (include output cable)

CE EU Declaration of Conformity CE

(RED, LVD & Machinery)

For the following equipment:

Product	:	<u>Flex 2JB Series Radio Remote Control System</u>
Multiple Listee Model No.	:	<u>Flex 2JB-ERX, 2JB-VRX and 2JB-HRX</u>
Manufacturer's Name	:	<u>Advanced Radiotech Corporation</u>
Manufacturer's Address	:	<u>No.3, South 1st Road, Cianjhen District</u> <u>Kaohsiung 80681, Taiwan</u>

We hereby declare, that all major safety requirements, concerning the CE Mark Machinery Directive 2006/42/EC, Low Voltage Directive 2014/35/EU (LVD) and Radio Equipment Directive of 2014/53/EU (RED) are fulfilled, as laid out in the guideline set down by the member states of the EEC Commission.

The standards relevant for the evaluation of the electrical safety requirements are as follow:

RED (EMC)	:	<u>EN301 489-1 V2.2.3:2019-11</u> <u>EN 301 489-3 V2.1.1:2019-03</u>
RED (RF)	:	<u>EN 300 220-1 V3.1.1 + EN 300 220-2 V3.2.1</u>
LVD	:	<u>EN 61010-1:2010+A1:2019</u>
MACHINERY	:	<u>EN 60204-32:2008, EN ISO 13849-1:2015 (PLd)</u> <u>EN 13557:2003+A2:2008</u>
OTHERS	:	<u>EN 60529 (IP66), EN 62479, EN 55032 + EN 55035</u>

Test reports issued by:

RED (EMC)	:	<u>SGS</u>
RED (RF)	:	<u>SGS</u>
LVD	:	<u>SGS</u>
MACHINERY	:	<u>SGS</u>
OTHERS	:	<u>SGS</u>

Person responsible for making this declaration:



Tom Jou / President
Name and signature of authorized person